

A1400 AIR A1400 AIR DM



FAAC

EN16005:2012



energy  saving



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EC DECLARATION OF CONFORMITY OF A MACHINE

(2006/42/EC ANNEX II P.1, A)

Manufacturer and person authorised to compile the technical file

Company name: FAAC S.p.A. Soc. Unipersonale**Address:** Via Calari, 10 - 40069 Zola Predosa BOLOGNA - ITALY

hereby declares that the following machine:

Description: Automatic door with 1 or 2 leaves**Model:** A1400 AIR CS

complies with the following applicable EU legislations:

Machinery Directive 2006/42/EC (including all applicable amendments)

and that the technical file has been compiled in compliance with part A of Annex VII.

Furthermore, the following harmonised standards have been applied:

EN 16005:2012

EN ISO 12100:2010

EN 60335-2-103:2015

EN 13849-1:2015 PL "c" CAT. 3

EN 13849-2:2012

Bologna, Italy 08-10-2016

CEO

A.Marcellan


EC DECLARATION OF CONFORMITY

The Manufacturer

Company name: FAAC S.p.A. Soc. Unipersonale**Address:** Via Calari, 10 - 40069 Zola Predosa BOLOGNA - ITALY

hereby declares that the following products:

Description: Automation for automatic door with 1 or 2 leaves**Model:** A1400 AIR KIT; A1400 AIR PA; A1400 AIR CS

comply with the following applicable EU legislations:

EMC Directive 2014/30/EU

Directive ROHS 2 2011/65/EU

Furthermore, the following harmonised standards have been applied:

EN 61000-6-2:2005

EN 61000-6-3:2007+A1:2011

Bologna, Italy 08-10-2016

CEO

A.Marcellan



DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY

(2006/42/EC ANNEX II P.1, B)

Manufacturer and person authorised to prepare the relevant technical documentation

Company name: FAAC S.p.A. Soc. Unipersonale
Address: Via Calari, 10 - 40069 Zola Predosa BOLOGNA - ITALY

hereby declares that for the partly completed machinery:

Description: Automatic door with 1 or 2 leaves
Model: A1400 AIR KIT

The essential requirements of the machinery directive 2006/42/EC (as amended) which have been applied and satisfied are as follows:

RESS 1.1.2, 1.1.3, 1.1.4, 1.1.5, 1.1.6, 1.2.1, 1.2.3, 1.3.4, 1.5.1, 1.5.11, 1.5.13, 1.6.3, 1.7.1, 1.7.1.2, 1.7.4

and that the relevant technical documentation has been compiled in compliance with part B of Annex VII.

Furthermore, the following harmonised standards have been applied:

EN 16005:2012
 EN ISO 12100:2010
 EN 60335-2-103:2015
 EN 13849-1:2015
 EN 13849-2:2012

Finally, the manufacturer declares that the above-mentioned partly completed machinery must not be commissioned until the final machine in which it is to be incorporated has been declared compliant with the requirements of the same Machinery Directive 2006/42/EC.

Bologna, Italy 08-10-2016 CEO
A.Marcellan



DECLARATION OF INCORPORATION FOR PARTLY COMPLETED MACHINERY

(2006/42/EC ANNEX II P.1, B)

Manufacturer and person authorised to prepare the relevant technical documentation

Company name: FAAC S.p.A. Soc. Unipersonale
Address: Via Calari, 10 - 40069 Zola Predosa BOLOGNA - ITALY

hereby declares that for the partly completed machinery:

Description: Automatic door with 1 or 2 leaves
Model: A1400 AIR PA

The essential requirements of the machinery directive 2006/42/EC (as amended) which have been applied and satisfied are as follows:

RESS 1.1.2, 1.1.3, 1.1.5, 1.1.6, 1.2.1, 1.2.3, 1.2.6, 1.3.1, 1.3.2, 1.3.3, 1.3.4, 1.4.1, 1.4.2.1, 1.5.1, 1.5.2, 1.5.4, 1.5.11, 1.5.13, 1.6.1, 1.6.3, 1.6.4, 1.6.5, 1.7.1, 1.7.1.2, 1.7.4

and that the relevant technical documentation has been compiled in compliance with part B of Annex VII.

Furthermore, the following harmonised standards have been applied:

EN 16005:2012
 EN ISO 12100:2010
 EN 60335-2-103:2015
 EN 13849-1:2015
 EN 13849-2:2012

Finally, the manufacturer declares that the above-mentioned partly completed machinery must not be commissioned until the final machine in which it is to be incorporated has been declared compliant with the requirements of the same Machinery Directive 2006/42/EC.

Bologna, Italy 08-10-2016 CEO
A.Marcellan



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1. INTRODUCTION TO THE MANUAL

The instructions manual provides the correct procedures and requirements to be complied with for installation and operation of the system in safe conditions.



Carefully read and comply with all the instructions before starting any activity on the product.
Keep these instructions for future reference.



Unless otherwise specified, the measurements provided in the instructions are in mm.

In writing the instructions manual, due account was taken of the results of the risk assessment conducted by the manufacturer on the entire life cycle of the automation in order to implement effective risk reduction.

The following stages of the life cycle of the automation were considered:

- Consignment reception/handling
- Assembly and installation
- Setting up and commissioning
- Operation
- Maintenance / addressing any failures
- Disposal at the end of the product's life.

The sources of risk arising from installation and use of the automation were taken into account:

- Risks for the installer/maintenance technician (technical personnel)
- Risks for the user of the automation
- Risks for the product's integrity (damage)

1.1 SAFETY RECOMMENDATIONS

The installer/maintenance technician is responsible for the installation/testing of the system and for filling in the system's Register.

SAFETY OF THE INSTALLER/MAINTENANCE TECHNICIAN



Installation must be performed in compliance with Standards currently in force. The installer's safety is connected to environmental and operative conditions that reduce the risks of accidents and severe damage to a minimum.

It should be remarked that most accidents occurring in the workplace are caused by failure to comply with and monitor the most basic and fundamental safety and prevention rules.

The installer/maintenance technician must prove or declare to possess the technical-professional proficiency to perform installation, testing and maintenance activities according to the requirements of these instructions. He or she is bound to read and comply with the instructions manual.

Incorrect installation and/or incorrect use of the product might cause serious harm to people.

Perform installation and other activities adhering to the sequences provided in the instructions manual.

Always comply with all the requirements contained in the instructions and warning tables at the beginning of the paragraphs.

Do not modify the components of the automation in any way.

Only the installer and/or maintenance technician is authorised to open the automation casing.



FAAC disclaims any liability regarding the safety and proper operation of the automation if non-original FAAC components are used.

FAAC supplies a system register form with the A1400 AIR CS.

WORKPLACE SAFETY



The installer/maintenance technician must be in good psycho-physical conditions, aware of and responsible about the hazards that may be engendered when using a machine.

The installation activity requires special work conditions. Furthermore, the suitable precautions must be taken to prevent risks of injury to persons or damage.

It is recommended to always comply with the safety recommendations. Cordoned off the work site and prevent access to the area.

The work area must be kept tidy and must not be left unattended.

Do not wear clothes or accessories - such as ties or bracelets - that might get caught in moving parts.

Always wear the personal protective equipment recommended for the type of activity to be carried out.

Use work instruments in good conditions.

The required level of workplace lighting must be equal to at least 200 lux.

Use the transport and lifting equipment recommended in the instructions manual.

Use safety-compliant portable ladders of adequate size, fitted with anti-slip devices at the top and bottom, equipped with retainer hooks.

USER SAFETY



The person in charge of the automation is responsible for the operation of the system.

He or she is bound to read and comply with the instructions manual.

He/she must be in good psycho-physical conditions, aware of and responsible about the hazards that may be engendered when using a machine.

The required level of ambient lighting must be equal to at least 200 lux.

The person in charge of using the automation must prevent the control devices being used by anyone who has not been specifically authorised and trained to use them. He/she must not allow access to the control devices to persons under age or with reduced psycho-physical abilities, unless under supervision by an adult responsible for their safety.

Do not use the system in case of malfunctioning.

Under no circumstances is the user authorised to perform any work inside the housing of the automation or on any of its components.

The user is not permitted to perform any type of work on the motorisation or on components of the system.

If the system malfunctions, the user must not attempt any kind of repair or take any direct action. He/she must request assistance from the INSTALLER / MAINTENANCE TECHNICIAN.

The user must make sure that maintenance to the system is carried out according to the instructions provided in this manual.



The installer/maintenance technician must provide the user with all the information required to operate the system and for emergency situations.

The installer/maintenance technician must supply the system's Register to the owner.

1.2 MEANING OF THE SYMBOLS USED



Perform the operations and steps described in compliance with safety regulations and the instructions provided so as to prevent the risks indicated by the symbols in the following tables.

1 Symbols: notes and warnings on the instructions

WARNING



It indicates the risk of personal injury or damage to parts. The described operation/step must be carried out in compliance with the instructions provided and with safety regulations.

WARNING ELECTRIC SHOCK HAZARD



Indicates risk of electrocution. The described operation/step must be carried out in compliance with the instructions provided and with safety regulations.

WARNING



Details and specifications to be followed with the utmost attention, in order to ensure correct operation of the system.



PAGE REFERENCE

It refers to the page indicated by the number for details or clarifications.



PICTURE REFERENCE

It refers to the picture indicated by the number.



TABLE REFERENCE

It refers to the table indicated by the number.



WARNING

The batteries and electronic components must not be disposed of with household waste but delivered to authorised disposal and recycling centres.

2 Symbols: tools (type and size)



HEX WRENCH of the specified size (6, 8...)



ALLEN KEY with ROUND HEAD of the specified size (6, 8...)



CIRCLIP PLIERS



FLAT-HEAD SCREWDRIVER of the specified size (6, 8...)



CROSS-HEAD SCREWDRIVER of the specified size (6, 8...)



METAL DRILL BITS of the specified size (6, 8...)



MASONRY DRILL BITS of the specified size (6, 8...)



LEVEL



COUNTERSINK with specified angle (45°...)



THREADING TAP with specified thread (M6, M8...)



ROUND SAW



GLASS SUCTION CUPS



PALLET FORKS



TOOL with TORQUE ADJUSTMENT


It indicates that a tool with torque adjustment is required where necessary for safety reasons.

TIGHTENING TORQUE VALUE


The torque wrench and the tightening torque in Nm is specified in the figures. E.g.: HEX WRENCH 6 set at 2.5 Nm




3 Symbols: safety signs and symbols (EN ISO 7010)

- 


GENERIC HAZARD
It indicates the risk of personal injury or damage to parts.

- 


ELECTROCUTION HAZARD
It indicates the risk of electrocution due to the presence of live parts.

- 


RISK OF CRUSHING AND MUSCULO-SKELETAL DISORDERS
It indicates the risk of crushing and musculo-skeletal disorders due to lifting heavy parts.

- 


BURNING OR SCALDING HAZARD
It indicates the risk of burning or scalding due to the presence of parts at high temperature.

- 


CRUSHING HAZARD
It indicates the risk of crushing hands/feet due to the presence of heavy parts.

- 


RISK OF CRUSHING HANDS
It indicates the risk of crushing hands due to the presence of moving parts.

- 


CUTTING/AMPUTATION/PIERCING HAZARD
It indicates the risk of cutting due to the presence of sharp parts or using pointed tools (drill).

- 


SHEARING HAZARD
It indicates the risk of shearing due to moving parts.

- 


RISK OF IMPACT/CRUSHING
It indicates the risk of impact or crushing due to moving parts.

- 

FALLING OBJECTS HAZARD
It indicates the risk of impact due to falling objects.

- 

SPENT BATTERIES HAZARD
It indicates a risk for the environment and health arising from spent batteries due to possible leakage of the liquid content.

- 

COLLISION WITH FORKLIFT TRUCKS HAZARD
It indicates a risk of collision/impact with forklift trucks.

4 Symbols: markings on product



Obligation to read the instructions

5 Symbols: Personal Protective Equipment

Personal protective equipment to be worn for protection from any risks (e.g. crushing, cutting, shearing, etc.):

- 

Obligation to wear head protection helmet.

- 

Obligation to wear safety footwear.

- 

Obligation to wear mask/goggles to protect the eyes from the risk of fragments due to the use of drill or welder.

- 

Obligation to wear work gloves.

- 

Obligation to wear ear protectors.

- 

Obligation to wear overalls. Do not wear clothes or accessories - such as ties or bracelets - that might get caught in moving parts.

6 Symbols: markings on packaging

Important warnings for the safety of people and integrity of the load:

- 

Handle with care. Presence of fragile parts.

- 

Store away from water and humidity.

- 

PROHIBITION to stack items.

- 

Maximum number of stackable items, e.g.: 2.

- 

Wear work gloves.

- 

Wear safety footwear.

- 

Use pallet trucks.

- 

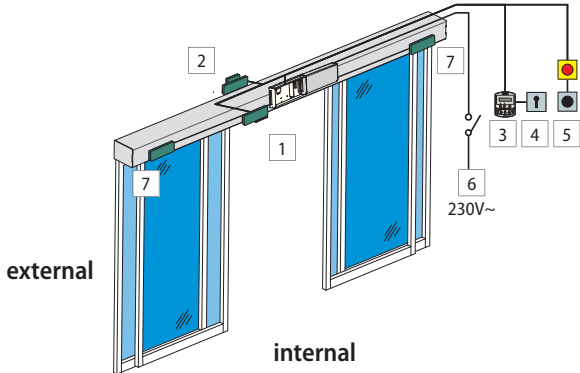
Use forklift trucks.

- 

20 kg is the MAX weight that 1 person can lift.

Kg _____ WEIGHT of the load.

2. AUTOMATION A1400 AIR H100-H140



| | | |
|---|--|----------------------|
| 1 | Internal monitored opening detector and safety in closing (XV1/XDT1) | optional accessory |
| 2 | External monitored opening detector and safety in closing (XV1/XDT1) | optional accessory |
| 3 | SDK EVO | optional accessory |
| 4 | Key switch to lock the SDK EVO | optional accessory |
| 5 | Emergency/Key/OPEN control buttons | optional accessories |
| 6 | Power supply 230V~ | |
| 7 | Internal monitored detectors for safe opening (XBFA) | optional accessory |



ENGLISH
Translation of the original instructions

2.1 INTENDED USE

The FAAC series A1400 AIR systems are designed to automatically operate, manage and control linear horizontal motion one- or two-leaf sliding doors.
 The A1400 AIR series automations are designed to automate entry doors that are used exclusively for pedestrian traffic.
 They are compliant with standard EN 16005:2012.
 They are suitable for indoor installation, for applications that meet the specifications indicated in 7.

No other use outside the ones set out above is allowed by the manufacturer.

FAAC declines all liability deriving from misuse or uses other than that for which the automation is intended.

LIMITATIONS FOR USE

Do not use the automation in the presence of the following conditions:

- direct exposure to weathering
- exposure to direct water jets of any type or extent
- outside the technical limitations set out. Specifically, it is forbidden to connect to sources of energy other than those set out.

2.2 UNAUTHORISED USE

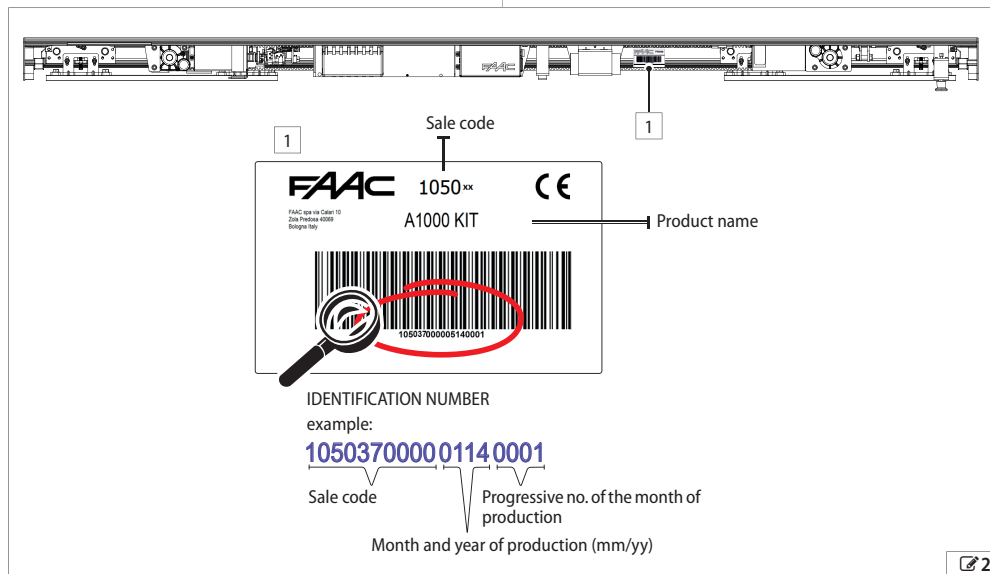
It is forbidden to:

- use the automation for uses other than THE INTENDED USE;
- use the automation for installing smoke and/or fire protection doors (fire doors);
- use the automation with mobile and fixed guards tampered with or removed;
- use the automation in environments in which there is a risk of explosion and/or fire: the presence of flammable gases or fumes is a serious safety hazard (the product is not 94/9/EC ATEX certified);
- integrate other systems and/or commercial equipment not intended;
- use other systems and/or commercial equipment for uses not authorised by the respective manufacturers;
- use commercial devices for purposes other than those set out by the respective manufacturers.

2.3 IDENTIFICATION PLATE

The identification plate 2-1 is located on the support profile.

i If the A1400 AIR KIT is supplied, it is the responsibility of the installer to attach the identification plate in a visible position 2-1.



2.4 A1400 AIR KIT DM IDENTIFICATION PLATE

In the configuration with the A1400 AIR KIT, a second label is added in order to identify the second motor.

i If the A1400 AIR KIT DM, is supplied, it is the responsibility of the installer to attach the identification plate in a visible position 3-2.



ENGLISH
Translation of the original instructions

2.5 TECHNICAL SPECIFICATIONS A1400 AIR

7 Technical specifications

| MODEL | A1400 AIR single leaf | A1400 AIR double leaf |
|---|----------------------------|----------------------------|
| Length * [mm] | from 1500 to 6100 | from 1700 to 6100 |
| Depth * [mm] | 128.7 | 128.7 |
| Total depth with self-supporting beam * [mm] | 183.7 | 183.7 |
| Height * [mm] | 100-140 | 100-140 |
| Weight** [kg] | MIN. 21 - MAX 47 | MIN. 24- MAX. 49 |
| No. of leaves | 1 | 2 |
| MAX. leaf weight [kg] | 200 | 120 +120 |
| Passage opening (Vp) [mm] | from 700 to 3000 | from 800 to 3000 |
| Beam length [mm] | Vp x 2 +100 | Vp x 2 +100 |
| Maximum framed leaf thickness [mm] | 65 | 65 |
| Power supply voltage | 230 V~ (+6% -10%) 50 Hz | 230 V~ (+6% -10%) 50 Hz |
| MAX absorbed power [W] | 140 | 140 |
| Stand-by power without accessories | 3 | 3 |
| Use frequency | 100 % | 100 % |
| Main motor (with encoder) | powered at 36V | powered at 36V |
| Max. accessories load (excluding SDK EVO) | 1A, 24V | 1A, 24V |
| Time/date backup battery | Lithium CR2032 3V | Lithium CR2032 3V |
| Motion backup battery | NiMh 24V 1800mAh | NiMh 24V 1800mAh |
| Traction | by toothed belt | by toothed belt |
| Opening/closing speed adjustment (empty) [cm/s] | 10... 75 | 20... 150 |
| Partial opening adjustment | 5%... 95% of total opening | 5%... 95% of total opening |
| Pause time adjustment [s] | 0... 30 | 0... 30 |
| Night pause time adjustment [s] | 0... 240 | 0... 240 |
| Anti-crushing safety device | in opening/closing | in opening/closing |
| Protection sensors monitoring (EN 16005:2012) | can be bypassed | can be bypassed |
| Energy Saving function | can be enabled | can be enabled |
| Low Energy movement | can be enabled | can be enabled |
| Operating ambient temperature [°C] | -20... +55 | -20... +55 |
| Automation protection rating | IP 23 (internal use) | IP 23 (internal use) |

* The dimensions and weight of the automation are specified excluding carriage and leaf overall dimensions, which are customisable

** For the specifications of weights in relation to the length of the automation, see 13.

2.6 TECHNICAL SPECIFICATIONS A1400 AIR DM

8 Technical specifications

| | | |
|---|----------------------------|----------------------------|
| MODEL | A1400 AIR DM single leaf | A1400 AIR DM double leaf |
| Length * [mm] | from 1700 to 6100 | from 1900 to 6100 |
| Depth * [mm] | 128.7 | 128.7 |
| Total depth with self-supporting beam * [mm] | 183.7 | 183.7 |
| Height * [mm] | 100-140 | 100-140 |
| Weight** [kg] | MIN. 24 - MAX 49 | MIN. 27 - MAX. 51 |
| No. of leaves | 1 | 2 |
| MAX. leaf weight [kg] | 250 | 180 +180 |
| Passage opening (Vp) [mm] | from 800 to 3000 | from 900 to 3000 |
| Beam length [mm] | Vp x 2 +100 | Vp x 2 +100 |
| Maximum framed leaf thickness [mm] | 65 | 65 |
| Power supply voltage | 230V~ (+6% -10%) 50 Hz | 230 V~(+6% -10%) 50Hz |
| MAX absorbed power [W] | 140 | 140 |
| Stand-by power without accessories | 3 | 3 |
| Use frequency | 100 % | 100 % |
| Main motor (with encoder) | powered at 36V | powered at 36V |
| DM motor (without encoder) | powered at 36V | powered at 36V |
| Max. accessories load (excluding SDK EVO) | 1A, 24V | 1A, 24V |
| Time/date backup battery | Lithium CR2032 3V | Lithium CR2032 3V |
| Motion backup battery | NiMh 24V 1800mAh | NiMh 24V 1800mAh |
| Traction | by toothed belt | by toothed belt |
| Opening/closing speed adjustment (empty) [cm/s] | 10... 75 | 20... 150 |
| Partial opening adjustment | 5%... 95% of total opening | 5%... 95% of total opening |
| Pause time adjustment [s] | 0... 30 | 0... 30 |
| Night pause time adjustment [s] | 0... 240 | 0... 240 |
| Anti-crushing safety device | in opening/closing | in opening/closing |
| Protection sensors monitoring (EN 16005:2012) | can be bypassed | can be bypassed |
| Energy Saving function | can be enabled | can be enabled |
| Low Energy movement | can be enabled | can be enabled |
| Operating ambient temperature [°C] | -20... +55 | -20... +55 |
| Automation protection rating | IP 23 (internal use) | IP 23 (internal use) |

* The dimensions and weight of the automation are specified excluding carriage and leaf overall dimensions, which are customisable

** For the specifications of weights in relation to the length of the automation, see 15

2.7 TYPES OF SYSTEM SUPPLIED

The FAAC A1400 AIR series automations may be supplied as follows:

- Automation kit: A1400 AIR KIT
- Assembled automation: A1400 AIR PA
- Complete entry door: A1400 AIR CS

INSTALLATION ACCORDING TO THE TYPE OF SYSTEM SUPPLIED



During installation, it is recommended to comply with the order of the sections set out based on the type of purchased supply.

A1400 AIR KIT



A. Pack containing automation components to be assembled on the FAAC support profile.

B. Pack with FAAC profiles purchased in 4.30 m or 6.10 m long bars.

Sequence of installation phases (dedicated sections in the instructions manual)

- Inspection and preparation (§ 3)
- Cutting the profiles (§ 5)
- Installation of the head section: assembly of the components on the support profile (use exclusively FAAC profiles) (§ 6)
- Installation of the head section (§ 8)
- Installation of the leaves (§ 9) - for glass leaves see (§ 10)
- Electronics installation (§ 12)
- Startup (§ 13)

A1400 AIR PA

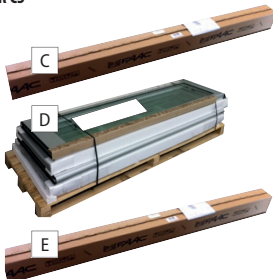


C. Automation assembled on FAAC* head section.

Sequence of installation phases (dedicated sections in the instructions manual)

- Inspection and preparation (§ 3)
- Installation of the head section (§ 8)
- Installation of the leaves (§ 9) - for glass leaves see (§ 10)
- Electronics installation (§ 12)
- Startup (§ 13)

A1400 AIR CS



C. Automation assembled on FAAC* head section.

D. FAAC leaves (with TK20 or TK50 profiles)

E. Package with TK20 or TK50 profiles for installing the FAAC door wall frame.

Sequence of installation phases (dedicated sections in the instructions manual)

- Inspection and preparation (§ 3)
- Installation of the door wall frame (§ 8) with FAAC - TK50 or TK20 profiles.
- Installation of the head section (§ 8)
- Installation of the leaves (§ 9) - for glass leaves see (§ 10)
- Electronics installation (§ 12)
- Startup (§ 13)

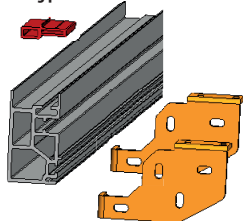
* supplied with the required measurement and with pre-assembled automation components.

AUTOMATION COMPONENTS A1400 AIR
Support profile



It lets you adequately fasten the automation along a load-bearing metal or masonry wall.

Self-supporting profile KIT - OPTIONAL

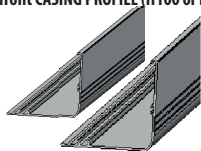


To fasten the head section to the side walls. In cases where there is no load bearing wall to fasten the support profile, or if the wall is not smooth.

The kit includes:

- Self-supporting profile to be assembled to the support profile to obtain a self-supporting head section.
- 2 Sides to fasten the head section to the side walls.
- Transom profiles to lock any transom panel installed above the self-supporting profile.

CLOSING front CASING PROFILE (H100 or H140)



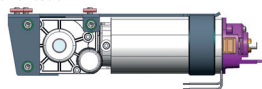
Aluminium profile for front head section closure.
 Available in versions H100 (height 100 mm) or H140 (height 140 mm).

Plates with screws

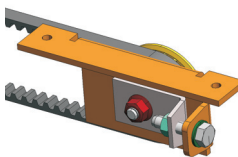


Accessories for installation of components.

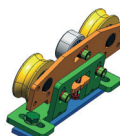
Motor with encoder



Return pulley



Leaf Support/Sliding Carriages - (2 for each leaf)



In the configuration with the second motor kit, the wheels of the carriages should be replaced with the wheels specific for heavy leaves.

Transmission belt



It is compulsory to use the FAAC belt for the A1400 AIR

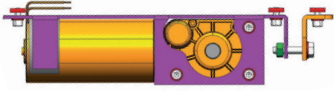
Control electronics module



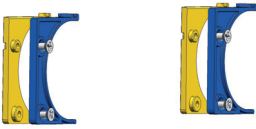
E1SL electronic board and power supply unit.

A1400 AIR DM KIT COMPONENTS

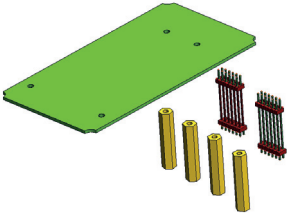
2nd Motor with adjustment bracket



Belt-tightening half-moon profiles



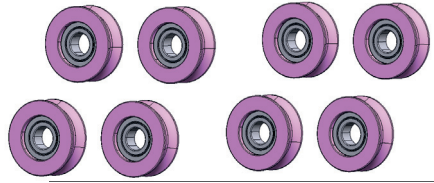
2nd Motor board and connection and fixing accessories



2nd Motor extension cable

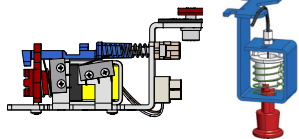


Carriage sliding wheels A1400 AIR DM (8 pieces)



ACCESSORIES

Motor block XB LOCK and Internal release - OPTIONAL

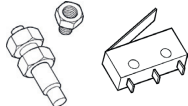


It acts directly on Motor_1 mechanically locking it to maintain leaf position. Supplied with internal release device which allows emergency opening to be performed in case of need. Ready for installing external release.

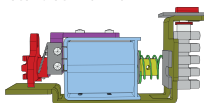
Monitoring - OPTIONAL

The magnetic monitoring sensor detects the door status: closed/not closed. It is fitted with connector for connecting a relay (e.g. to connect an alarm system).

The monitoring micro switch on the motor block detects any malfunction. It is ready to remotely activate a light or sound warning.

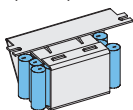


XM LOCK Motor block - OPTIONAL



It acts directly on the Motor, mechanically locking it in order to maintain the leaves in position.

Emergency battery - OPTIONAL



It allows the automation to operate in case of mains power failure.

SDK EVO - OPTIONAL

Programming and function selector device with display.

LK EVO - OPTIONAL

Programming and function selector device without display.

KS EVO - OPTIONAL

Device with function selector key without display.



TK50 - Sliding shoes with bracket - OPTIONAL

For fastening to wall or fixed leaf (supplied in a PAIR).



TK50 - Swivel sliding shoes - OPTIONAL

For fastening to the floor (supplied in a PAIR).



TK20 - Sliding shoes with bracket - OPTIONAL

For fastening to fixed leaf (supplied in a PAIR).



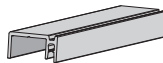
Spacer for leaf carriage unit H140 - (2 for each leaf) - OPTIONAL

To use with casing H140 per obtain the correct leaf installation position.



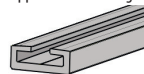
Lower guide profile - OPTIONAL

Allows the lower leaf profile to be adapted to the sliding shoe. Supplied in 3.0 m long bars.



Upper profile for connecting the leaf - (1 for each leaf) - OPTIONAL

Accessory to adapt the upper leaf profile to the carriage connections. Supplied in 3.0 m long bars.



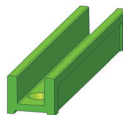
Sweeper for lower guide profile (H19 or H25) - OPTIONAL

Completes the floor guide system.

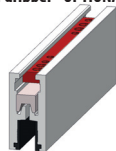


Glass leaf lower shoes - OPTIONAL

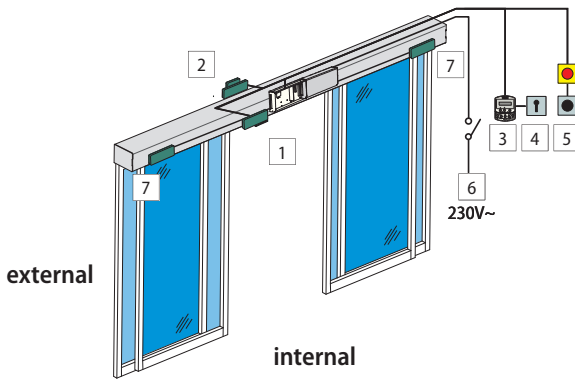
For glass leaf sliding.



Glass leaf arriover - OPTIONAL



3. INSPECTION AND PREPARATION



| | | |
|---|--|------------------------|
| 1 | Internal monitored opening detector and safety in closing (XV1/XDT1) | included in the supply |
| 2 | External monitored opening detector and safety in closing (XV1/XDT1) | optional accessory |
| 3 | SDK EVO | optional accessory |
| 4 | Key switch to lock the SDK EVO | optional accessory |
| 5 | Emergency/Key/OPEN control buttons | optional accessories |
| 6 | Power supply 230V~ | |
| 7 | Internal monitored detectors for safe opening (XBFA) | optional accessory |



ENGLISH
Translation of the original instructions

3.1 PRELIMINARY INSPECTION



- Prior to installation, check soundness of the load bearing masonry structure and door. Perform any required work to assure:
- solidity, stability and absence of any risk of detachment or collapse of the masonry structure, fixed door frame and automation
 - level flooring, without any friction/hindrance to smooth leaf sliding
 - absence of sharp edges (cutting hazard)
 - absence of protruding parts (hooking/entrapment hazard)

3.2 ARRANGEMENT OF ELECTRICAL CABLES



Always shut off the power supply before performing any work. If the disconnect switch is not in view, apply a warning sign stating "WARNING - Maintenance in Progress".



The electrical system must comply with applicable legislation in the country of installation.

Use components and materials with CE marking which are compliant with the Low Voltage Directive 2014/35/EU and EMC Directive 2014/30/EU.

The power supply line for the automation must be fitted with a multi-pole circuit breaker, with a suitable tripping threshold, a contact opening distance of at least 3 mm and a breaking capacity that complies with current regulations.

The power supply for the automation must be fitted with a 30 mA differential switch.

The metal parts of the structure must be earthed.

Check that the protective earthing system complies with applicable regulations in the country of installation.

The electrical cables of the automation system must be of a size and insulation class that is compliant with current legislation and laid in

appropriate rigid or flexible conduits, either above or below ground. Use separate conduits for the power supply and the 12-24 V control devices / accessories cables.

Check buried cable plans to ensure that there are no other electrical cables in proximity to the planned digging/drilling locations to prevent the risk of electrocution.

Check that there are no pipes in the vicinity as well.

The conduit fittings and the cable glands must prevent the entry of moisture, insects and small animals.

Protect extension connections using junction boxes with an IP 67 protection rating or higher.

The control accessories must be positioned in areas that are always accessible and not dangerous for the user. It is recommended to position the control accessories within the field of view of the automation.

If an emergency stop button has been installed, it must be EN13850 compliant.



Comply with the following heights from the ground:

- control accessories = minimum 150 cm
- emergency buttons = maximum 120 cm

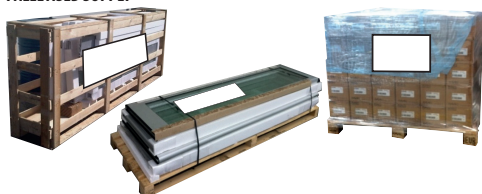
If the manual controls are intended to be used by disabled or infirm persons, highlight them with suitable pictograms and make sure that these users are able to access them.

4. TRANSPORT AND RECEIPT OF THE GOODS

HANDLE PACKAGES

-  Always comply with instructions on the package.
-  The NET WEIGHT is indicated on the package.

PALLETISED SUPPLY



RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



SINGLE PACKAGE




RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS

-  For manual lifting, there should be 1 person for every 20 kg to be lifted.

UNPACK AND HANDLE


RISKS




PERSONAL PROTECTIVE EQUIPMENT




REQUIRED TOOLS

-  For manual lifting, arrange for an adequate number of people for the weight of the leaf: 1 person for every 20 kg to be lifted.

1. Open and remove all packaging elements.
2. Ensure all components requested are present and undamaged (S -  15).

-  If the goods supplied are non-compliant, proceed as indicated in the General Conditions of Sale listed in the sales catalogue and which can be consulted on the website www.faacgroup.com.

The unpackaged goods must be handled manually.

-  Should transport be required, the products must be suitably packaged. Discard the packaging after use in the appropriate containers in compliance with waste disposal regulations. The packaging materials (plastic, polystyrene, etc.) must not be left within reach of children as they are potential sources of danger.

5. CUTTING THE PROFILES



If the A1400 AIR KIT has been supplied, the profiles must be cut to the size indicated. This operation is performed in the shop. After cutting, assemble the components to the support profile.

Handling instructions: 19.

RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



Use a circular or linear saw cutting machine with blade suitable for cutting metals.

It is forbidden to use a hand saw.

Only use equipment in good conditions and fitted with all the required safety devices.

Always comply with the instructions provided by the equipment's manufacturer.

Cutting operations may only be performed by personnel authorised to use the equipment.

Cut to size according to the measurements indicated in 9.

9 Profile cutting measurements

Profile to be cut

- Support profile
- Head section cover
- Self-supporting profile (OPTIONAL)

Cutting measurement [mm]

$$L_t = V_p \times 2 + 100$$

The head section length (L_t) must be calculated based on the measurement of the transit space (V_p). 100 mm is the overlap between leaves (50 + 50). If the overlap is different, the L_t measurement varies accordingly.

The passage opening measurement (V_p) taken on the installation must already be known when placing the order since the profiles can be supplied in 4300 mm or 6100 mm long bars.

If installed with side profiles, the support profile must be cut to:

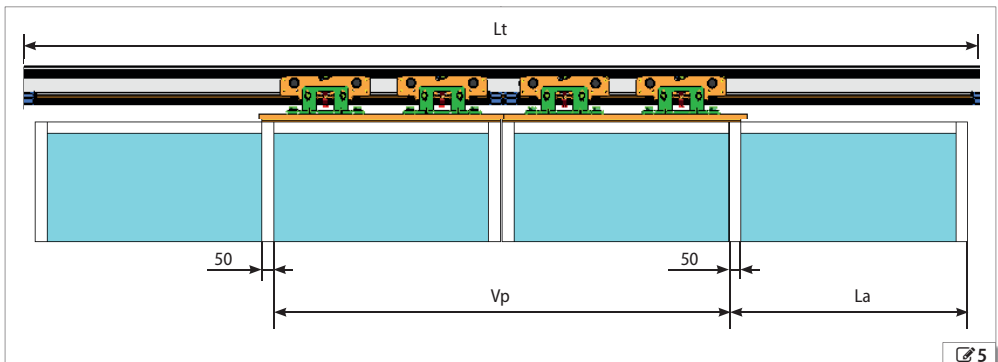
$$L_t - 2\text{mm}$$

- Leaf connection profile (OPTIONAL)

L_a

- Lower guide profile (OPTIONAL)

The leaf width measurement (L_a) depends on the transit space measurement (V_p), on the number of leaves and the planned overlap.



6. ASSEMBLING THE HEAD SECTION

i If the A1400 AIR KIT has been supplied, the components must be installed on the support profile. This operation is performed in the shop. The assembled head section is then moved to the installation site.
For handling instructions see [19](#).

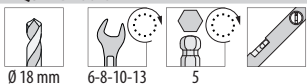
RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



Ø 18 mm

6-8-10-13

5



A torque wrench must be used to achieve the specified fastening torques (Nm).



For manual lifting, arrange for an adequate number of people for the weight of the leaf: 1 person for every 20 kg to be lifted.

6.1 PREPARING THE SELF-SUPPORTING HEAD SECTION (if used)

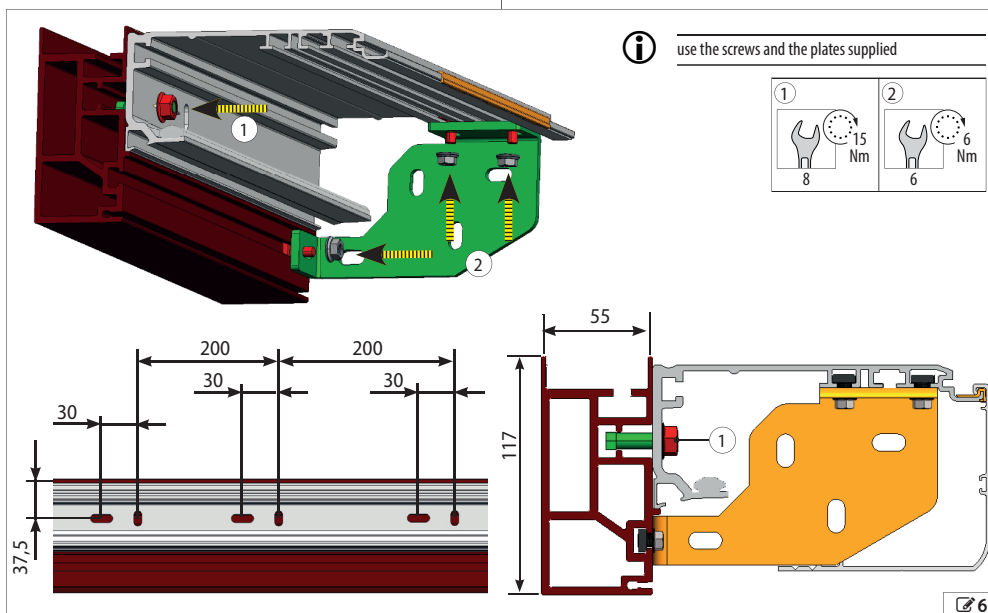
i ONLY in cases where the head section is to be fastened to the side walls, the self-supporting head section must be prepared: the support profile, self-supporting profile and the side brackets are assembled before assembling the automation components.

1. Fasten the support profile to the self-supporting profile [6-1](#):
- start fastening at a vertical slot at one end and a horizontal slot at the other end.



Check the horizontal with a spirit level.

- proceed with the other fastenings at a 200 mm distance; alternate vertical and horizontal slots.
2. Fasten the side brackets at the ends:
- insert the plates into their housings and fasten the 2 side brackets to the ends of the support profile and self-supporting profile [6-2](#).



6.2 ASSEMBLING THE COMPONENTS



Keep to the positions indicated in the relevant diagram:
 61/ 62/ 63.

MECHANICAL STOPS



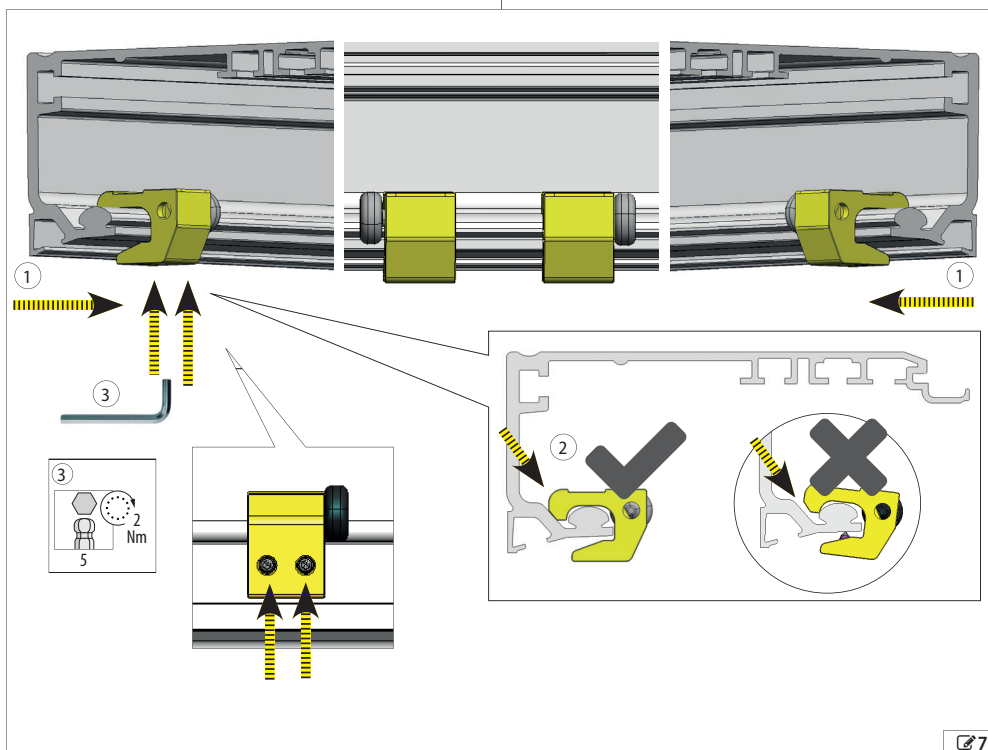
SINGLE LEAF: 2 mechanical stops are required. Place them at the two ends of the profile to begin with.

DOUBLE LEAF: 4 mechanical stops are required. Place 2 of them at the two ends of the profile and 2 in the middle to begin with.



1. Insert the mechanical stops from the side or front 7-①.
2. Make sure that they are resting in the correct position on the profile - 7-② and temporarily fasten each mechanical stop 7-③.

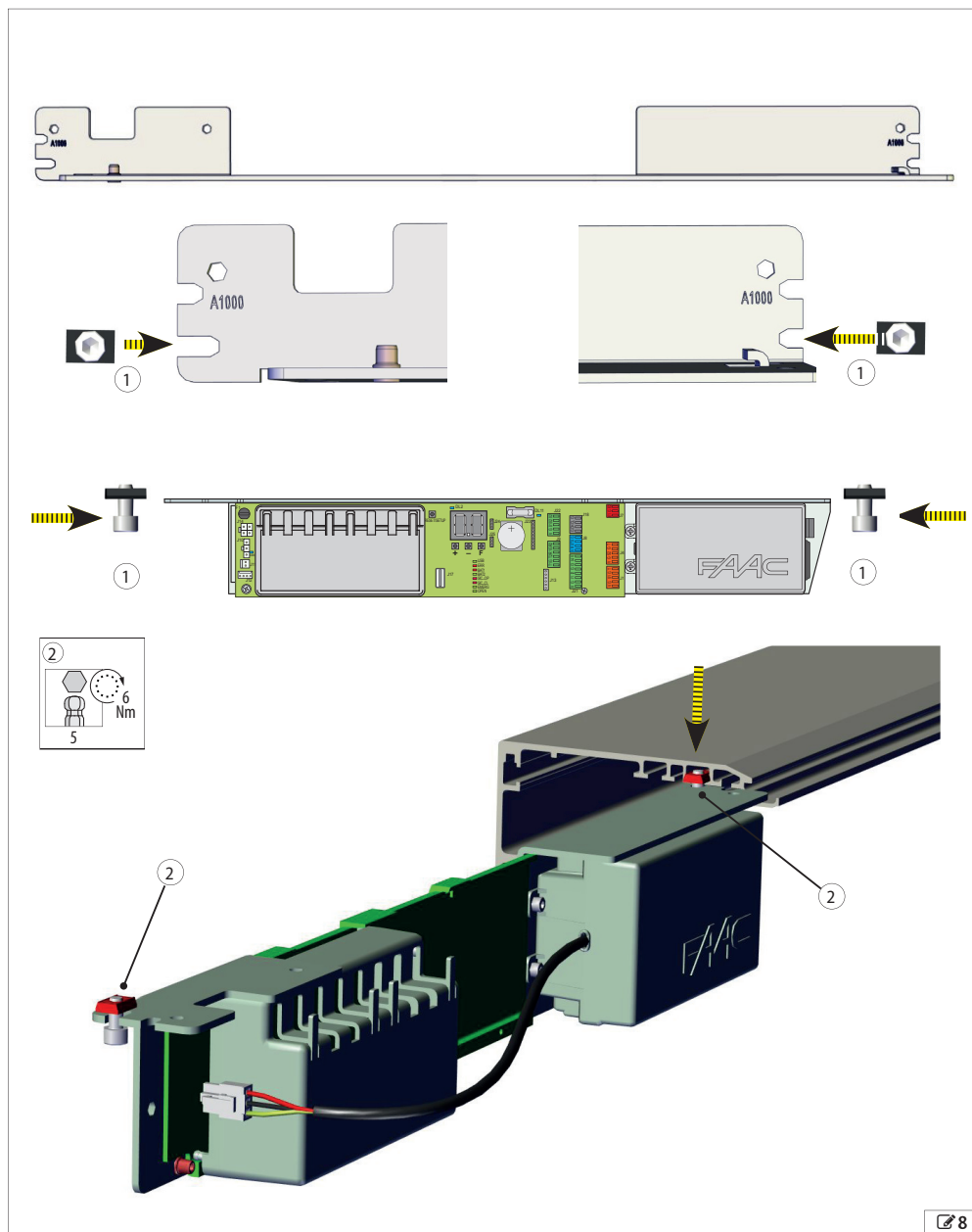


After assembling the leaves, the stops' positions must be adjusted.






ELECTRONICS MODULE


1. Insert the screws with plates into the 2 slots as indicated in  8-①.
2. Insert the electronics module into the profile from the side using the 2 plates  8-②.





SAFETY CABLES AND SPACERS

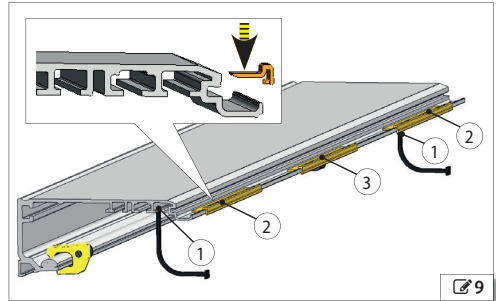
1. Insert the largest end of each cable into the support profile .
2. Insert 2 vibration damper spacers  onto the edge of the profile. In the case of profiles longer than 3 m, add a spacer in the middle .

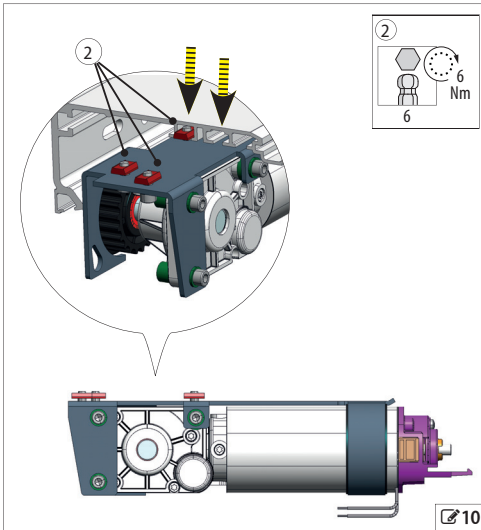
MOTOR

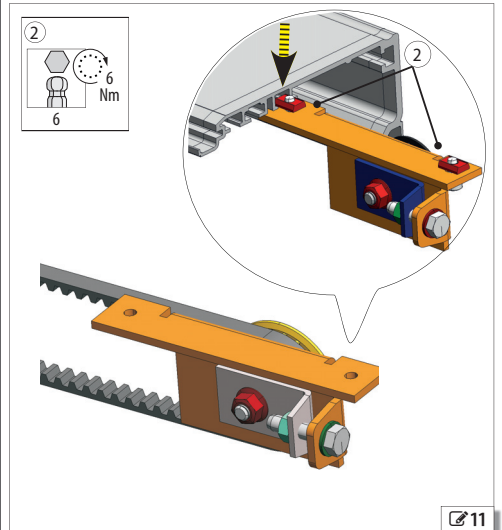
1. Insert the motor in the side of the support profile.
2. Fasten using the 3 plates with screws .

RETURN PULLEY

1. Insert the return pulley from the side .
2. Fasten using the 2 plates with screws .










6.3 INSTALLING THE 2ND MOTOR OF THE A1400 AIR DM KIT




MOTOR

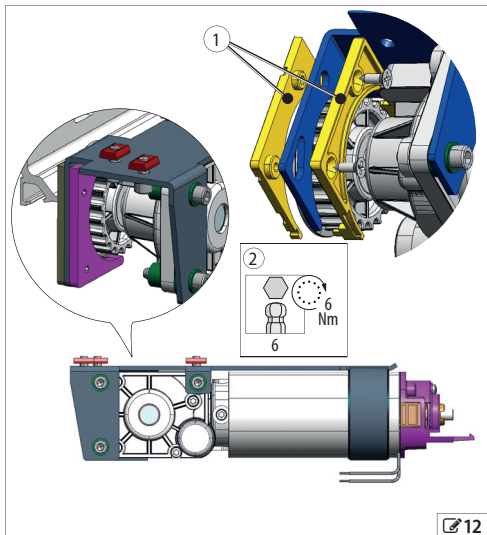
1. Mount the half-moon profiles onto the motor 12-①.

2ND MOTOR

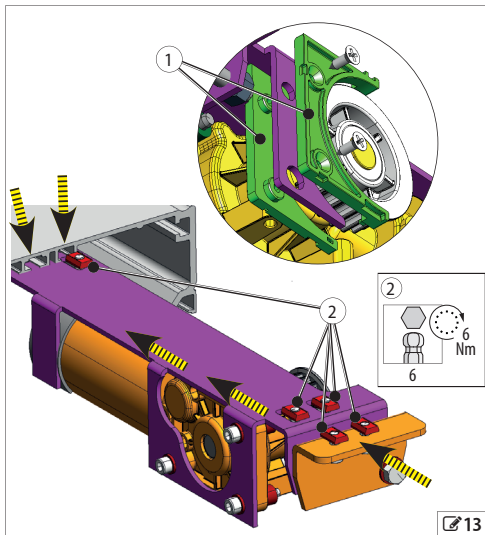
1. Mount the half-moon profiles onto the 2nd motor 13-①.
2. Insert the motor from the side.
3. Fasten using the 5 plates with screws 13-②.



There may be a decrease in the passage opening VP when passing from the A1400 AIR to the configuration using the A1400 AIR DM kit. Refer to tables 83 84 85



12



13

MOTOR RELEASE MONITOR

(OPTIONAL ACCESSORY)

Install the micro switch on the motor block 17.

INTERNAL RELEASE



Double leaf applications.

For passage openings (Vp) of between 800 and 1000 mm, it is recommended to install the release at the end opposite Motor_1.

For passage openings (Vp) of between 1000 and 3000 mm, it is recommended to install the release close to Motor_1.

Release knobs are available for H100 or H140 covers. The method of assembly and adjustment is the same for both versions.

The knob must be unscrewed and removed to open the automation casing after mounting the internal release.

1. Turn the adjustment nut, with the relative locknut 14-1.
2. Extract about 20 cm steel cable from the sheath. Insert the cable into the adjustment nut and pass it into the release device 14-2.
3. Tighten the screw 14-3 to lock the steel cable.
4. Move the black cable sheath against the adjustment screw and screw the adjustment screw fully into the bracket.
5. Insert two plates into the profile 15-1 and install the release knob on the side bracket.
6. Lock the knob: pull and turn it by 90° 14. The knob must maintain this position.
7. Run the cable with sheath into the suitable cable ducts up to the motor block. Avoid bending the sheath too tightly.
8. Bring the cable with sheath close to part 2 16 and remove any excess sheath.
9. Feed the cable into the guide 16-2 so that the sheath is in contact with it. Insert the cable into the clamp 3.
10. Pull the block 8 as far as it will go, compressing the springs. Tighten the clamp screw 3 to lock the steel cable.
11. Cut the excess steel cable.

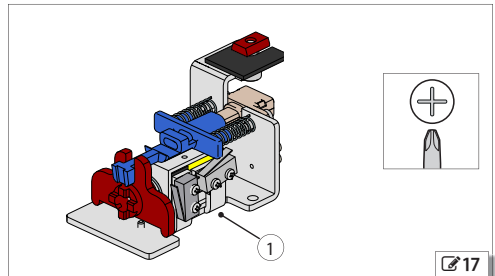
MOTOR BLOCK OPERATION TEST XB LOCK

The motor must be free to move: motor block not engaged in the motor shaft coupling.

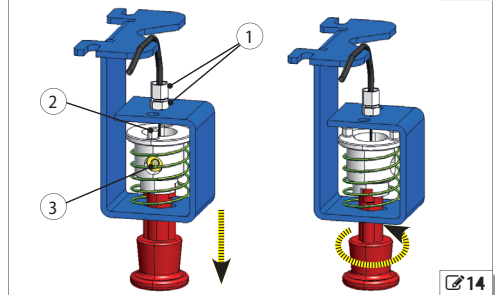
- Use the adjustment nut to regulate the tension of the cable 14-1.
- Unlock the knob by turning it 90° and ensure the release is working.
- Pull the knob to make sure that the door opening micro switch is activated 16-4).



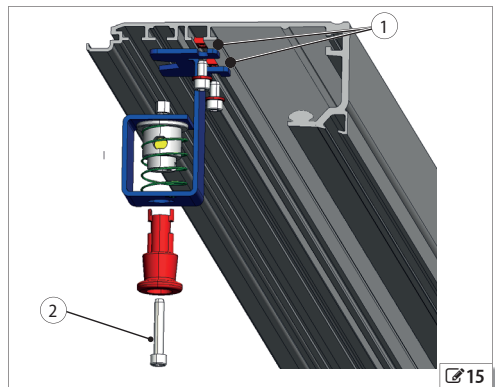
If installation of the external release is required, use suitable key buttons. Insert the release cable in the suitable housing in the motor block.



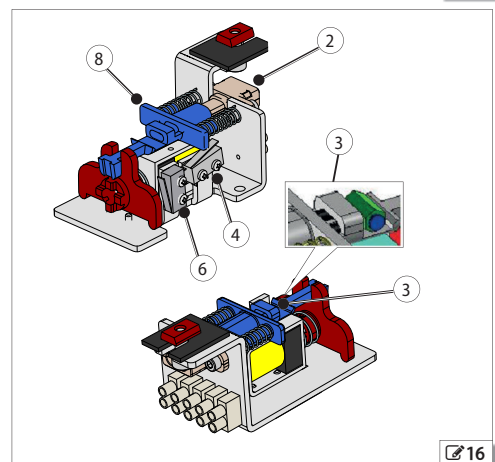
17



14




15



16


COVER DRILLING




Make a 18 mm diameter hole on the lengthways marking of the cover .


The hole must be centred with respect to the release knob.

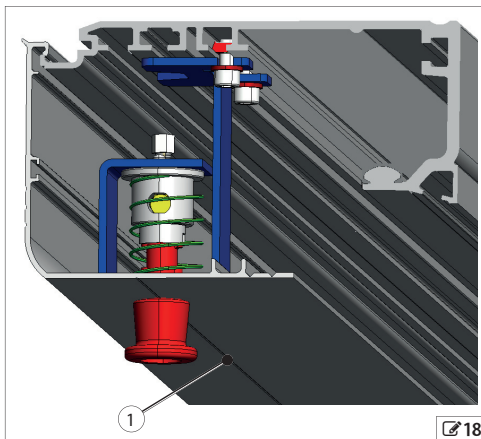
CLOSED DOOR MONITOR SENSOR

(OPTIONAL ACCESSORY)


 Assemble the magnet on the carriage closest to the closing stop.

1. Screw the magnet  onto the carriage (use the threaded hole normally used to attach the belt).
2. Install the sensor onto the bracket using the plastic nuts .
3. Insert a threaded plate with screw into seat on the support profile and fasten the bracket .

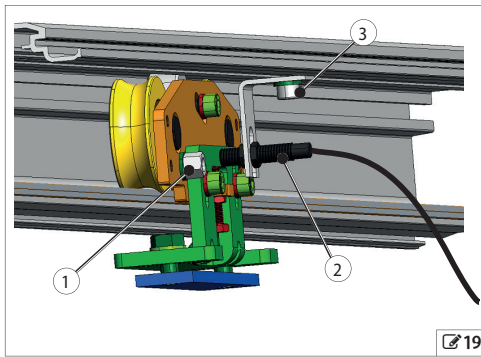
 After installing the door the position must be checked to ensure sensor and magnet are aligned when the door is closed.



EMERGENCY BATTERY KIT

1. Insert two plates into the support profile as shown in .
2. Fasten the battery support onto the support profile using the 2 screws and washers (provided).

 Check the date on the label on the emergency battery through the window on the battery support plate.  



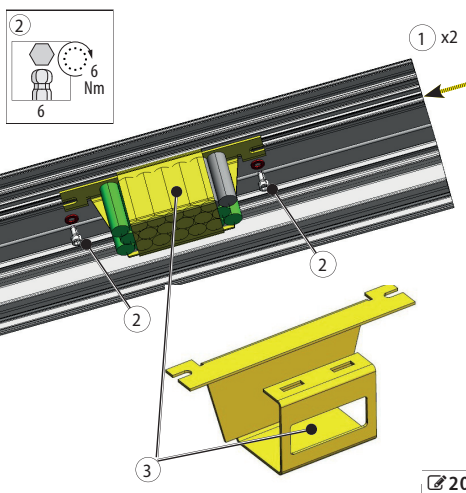
IDENTIFICATION NUMBER

example:

75501500 **2015**

Sale code

year of manufacture (yyyy)



7. ASSEMBLING THE A1400 AIR CS FRAME

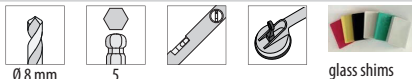
RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



A torque wrench must be used to achieve the specified fastening torques (Nm).

When ordering the door frame, remember to take into account that the opening safety clearances must be as indicated in standard EN 16005:2012 since no opening protection detectors can be installed on the A1400 AIR door.



For manual lifting, arrange for an adequate number of people for the weight of the leaf: 1 person for every 20 kg to be lifted.

7.1 ENTRY WITH TK50 PROFILES

PRELIMINARY OPERATIONS

1. Check soundness of the installation opening (Masonry, Structural Metal Work etc.).
2. Take the measurements of the opening.



The door frame must be fastened to the structure with suitable fasteners (dowels, self-tapping screws etc.).

3. Measure the door frame and compare them with the opening measurements.
4. Check floor levelness with a spirit level.



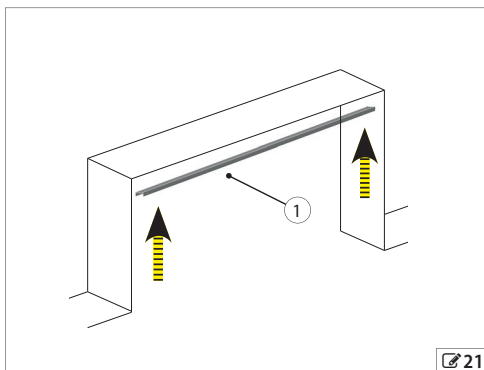
Ensure there are no hydraulic coils or electrical conduits under the floor at the planned drill points.

ASSEMBLING THE FRAME

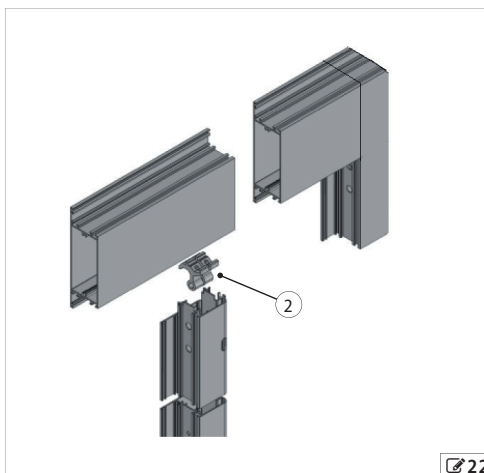
The supply includes:

- upper head section with reinforcement counter-plate for A1400 AIR
- 2 mobile leaves assembled with or without glazing
- 2 fixed side leaves without glazing to be assembled with upper head section
- seal for fixed glass leaves
- frame assembly screws kit



1. Mount the upper balancing profile on the opening (STD solution) .
2. Fasten with appropriate screws with minimum 500 mm pitch.
3. Assemble the entry door parts, consisting of 2 leaves open at the top and connect it to the head section connection profile, by means of the connecting bracket shown . Join the head section to the profile using the supplied screw kit.
4. Lift the assembled entry door.
5. Place the entry door in the opening and insert it into the top balancing profile.
6. Check levelness with a spirit level.
7. Fasten the side balancing profiles using suitable screws next to the grub screws .
8. Check verticality with a spirit level.



21



22

9. Adjust the distance between the leaf profile and balancing profile using the grub screws on the profile  23-3. This adjustment corrects any flaws on the wall surface.
10. Check proper vertical and horizontal alignment.
11. Fasten the fixed leaf sides as shown in  23-4.




If the balancing profile needs to be cut, pay attention to the alignment of the holes, which have a variable spacing. It is recommended to make the reference marks for the cut starting from the top.

FASTENING THE FIXED LEAVES

Fixed leaves may be:

- with low skirting
- with high skirting

Fasten the fixed leaf to the floor by drilling the leaf  24-3 and fasten it using suitable screws and dowels.

- Use adequate wall bits and dowels with screws.





Ensure there are no hydraulic coils or electrical conduits under the floor at the planned drill points.

MOUNTING MOBILE LEAVES


Mount the leaves as described in § 9  34.

GLAZING INSTALLATION


1. Place the 3 shims in the lower part of the profile  24-2.
2. Place the glazing on the shims.  25-3,4



Handle the glazing adhering to the safety warnings in the Safety chapter.

3. Secure the glass using the beading supplied  25-5.
4. Insert the beading along the entire length of the perimeter.



The seal must be inserted with the spline side towards the inside of the profile  25-1.

ASSEMBLY OF THE HEAD SECTION TO THE UPPER PROFILE

Mount the assembled head section onto the upper profile by means of suitable attachments.

After mounting the head section, perform all procedures to secure the leaf to the carriages as set out in the chapters concerning kit assembly. Refer to chapter § 8 also for all the adjustment procedures.

7.2 ENTRY DOOR WITH TK20 PROFILES

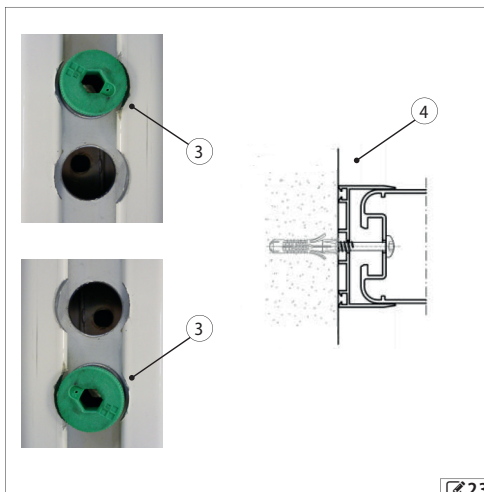
PRELIMINARY OPERATIONS

1. Check soundness of the installation opening (Masonry, Structural Metal Work, etc.).
2. Take the measurements of the opening.

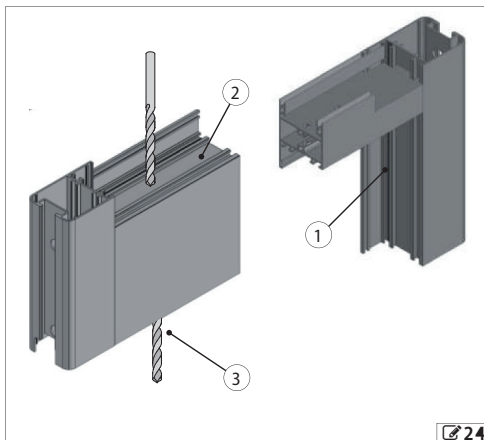


The frame must be fastened to the structure with suitable attachments. Ensure there are no hydraulic coils or electrical conduits under the floor at the planned drill points.

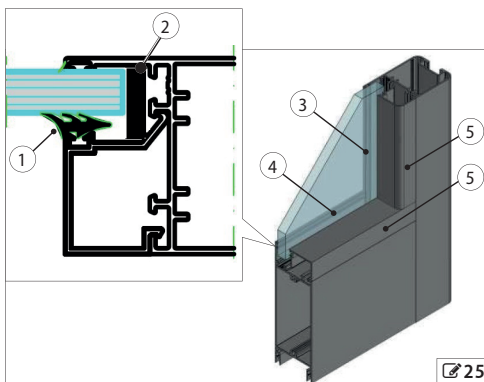
3. Measure the door frame and compare them with the opening measurements.
4. Check floor levelness with a spirit level.



 23



 24








 25

ASSEMBLING THE FRAME

The supply includes:

- 4 leaves (2 fixed leaves and 2 mobile leaves with installed glazing).
- side and upper balancing profiles
- alignment profile
- fixed leaf beading
- floor shoe

1. Install the upper balancing profile  26-①.
2. Install the side balancing profiles  26-②.
3. Mount the floor profile  26-③.
4. Insert the fixed leaf by tilting it into the top profile  27 ① ② ③.
5. Place horizontally then fasten the leaf.
6. Mount the upper labyrinth profile  27-⑤.

MOUNTING MOBILE LEAVES

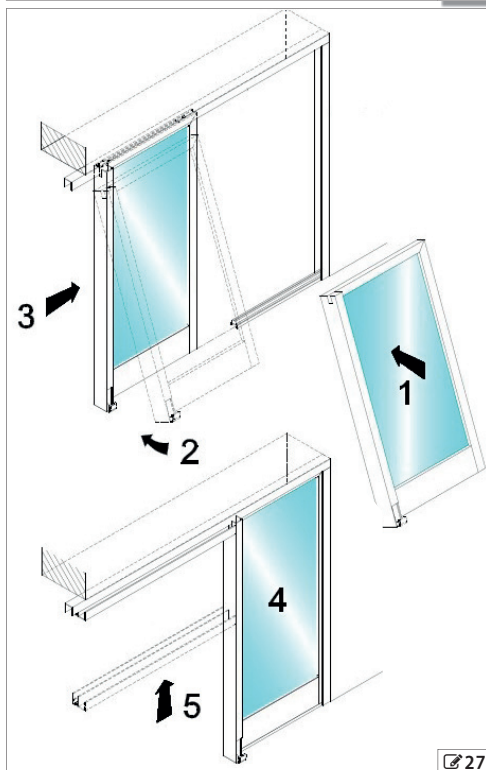
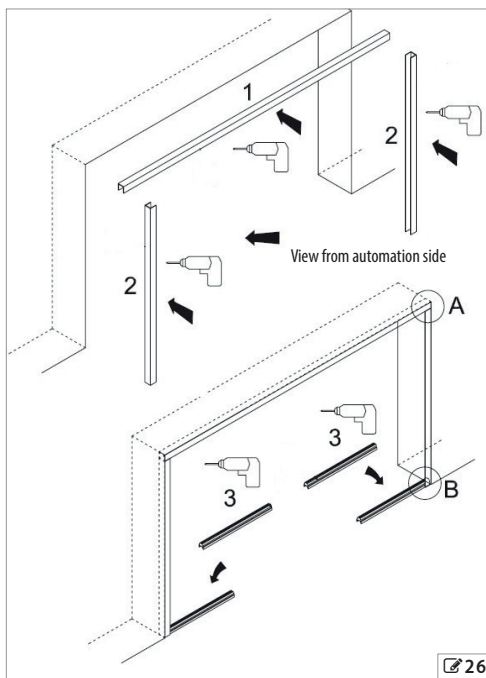
Mount the leaves as described in § 9  34.

ASSEMBLY OF THE HEAD SECTION TO THE UPPER PROFILE

Mount the assembled head section onto the upper profile by means of suitable attachments.

After mounting the head section, perform all procedures to secure the leaf to the carriages as set out in the chapters concerning kit assembly.

For all the adjustment procedures, also refer to chapter § 8  31.



8. INSTALLING THE HEAD SECTION

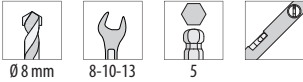
RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



For manual lifting, there should be 1 person for every 20 kg to be lifted.

8.1 PRELIMINARY OPERATIONS

- To be able to perform fastenings, the casing and electronics module must be temporarily disassembled and the components must be moved as they are a hindrance.

To make subsequent replacing easier, mark components' positions.

- With the automation on the ground, extract the safety cables and remove the casing.
- Loosen the screws of the electronics module and remove it.
- Loosen the screws of the components that are a hindrance (e.g. motors) and slide them along the profile.

- Establish the fastening height of the support profile:

- for leaves with a 2.5 m standard height frame, consider overall dimensions of 77 - 58

$$HA = LH - 27$$

- for leaves with a frame height of less than 2.5 m consider overall dimensions of 78 - 59

$$HA = LH - 19.5$$

- for doors with glass leaves without a frame, consider overall dimensions of 79 - 60

$$HV = LH - 31$$

The minimum distance between the top of the support profile and the ceiling must be 80 mm 28.

Check the horizontal with a spirit level.

- Continue according to the intended type of installation:

- FASTENING TO THE WALL 31
- SELF-SUPPORTING FASTENING with OPTIONAL 32 accessory profile - if provided for specific requirements.

8.2 WALL FASTENING

The supporting wall must be adequate for the weight of the entry door (automation with leaves). It is recommended to use dowels with adequate screws and tightening torque.

- Lift the support profile to the established fastening height.
- Mark the drilling points on the wall.

Check the horizontal with a spirit level.

- Drill the holes on the wall.

- Use suitable drill bits for the wall material.

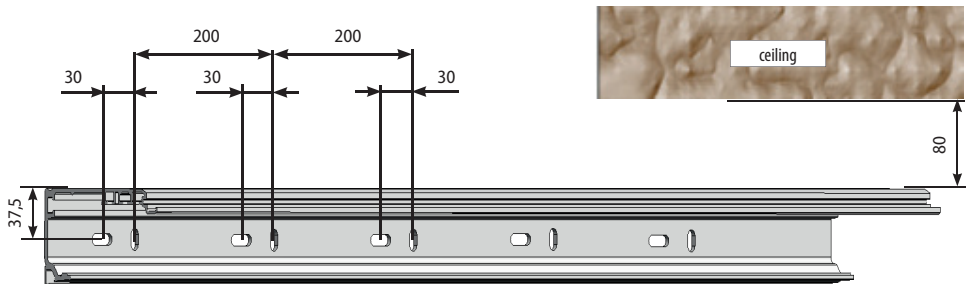
- Lift the support profile. Start fastening at a vertical slot at one end and a horizontal slot at the other end.

Check the horizontal with a spirit level.

- First fasten it in the centre and then fasten it at the other points, alternating vertical and horizontal slots at a distance of 200 mm 28.

Upon completing head section installation, reposition the components you have moved and reassemble the electronics module in the correct position. Finally, fit again the safety cables and the casing.

Screws and dowels not supplied.



8.3 MOUNTING THE SELF-SUPPORTING AUTOMATION

(IF PROVIDED)

! The side supporting walls must be adequate for the weight of the entry door (automation with leaves). It is recommended to use dowels with adequate screws and tightening torque.

i In the self-supporting version of the automation system (if supplied), the support profile is mounted on the self-supporting profile and the side brackets **21**.

1. Lift the automation to the established fastening height and mark on the wall the drilling points at the 4 slots of each side bracket.

! Check the horizontal with a spirit level.

2. Drill the holes on the side walls.
- Use drill bits that are suitable for the material **29**.

3. Lift the automation and fasten it to the side walls:
- Use 4 suitable wall plugs in correspondence with the 4 slots on each of the two side brackets **30**.

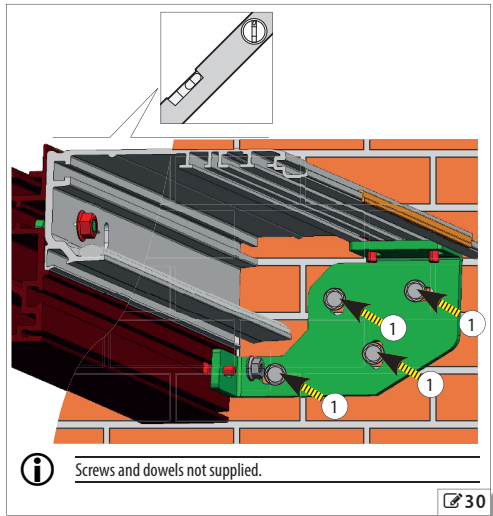
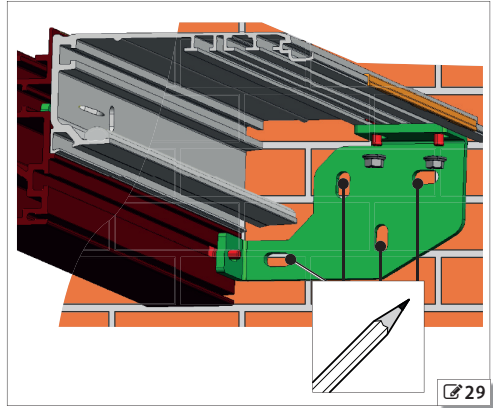
! Check the horizontal with a spirit level.

4. If the length of the profile exceeds 3000 mm, tie rods must be fitted to the wall or ceiling, depending on the situation, in intermediate position to prevent bending of the head section's middle.

! Use steel tie rods suitable for supporting a 600 kg load (the contact surface of the cable with the self-supporting profile must be at least 70 mm²)* **31**.

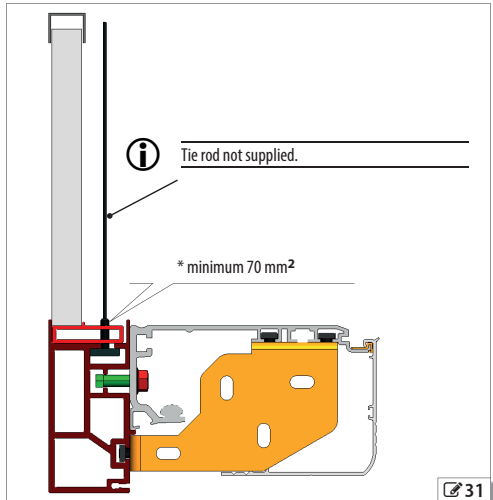
5. The number of tie rods required depends on the length of the profile:
- from 3000 to 4000 mm, a central fastening is required.
- from 4000 to 6100 mm, two intermediate fastening points are required.

i It is nevertheless recommended to fit a tie rod in a central position also for lengths less than 3000 mm.



i Screws and dowels not supplied.

30



i Tie rod not supplied.

* minimum 70 mm²

31

8.4 MOUNT THE TRANSOM

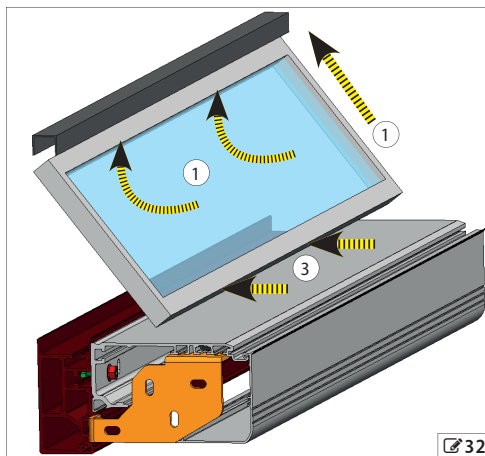
(OPTIONAL)

i The optional transom is provided in the event of self-supporting head section.

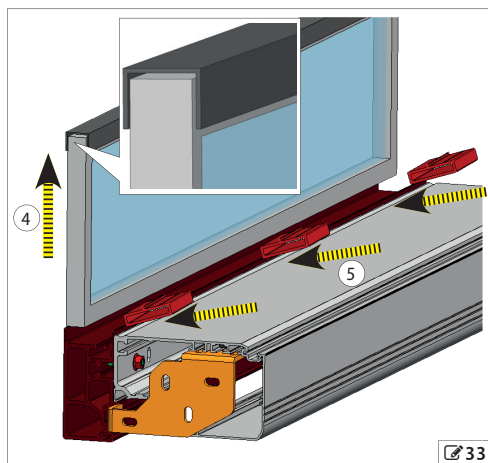
1. Insert the transom panel into the slot on the self-supporting profile 32.
2. Keep the panel raised in order to insert the profiles at a regular distance 33.
3. Lower the panel onto the profiles 34.
4. Install a tie rod (not provided) in the centre 35.

! Use steel tie rods suitable for supporting a 600 kg load (the contact surface of the cable with the self-supporting profile must be at least 70 mm²) * 31.

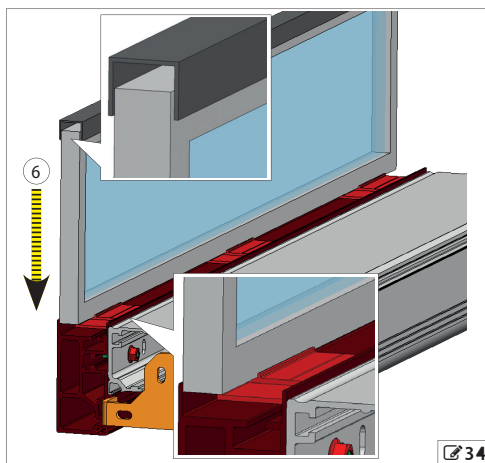
i The number of tie rods required depends on the length of the profile: install one tie rod every 2500 mm.



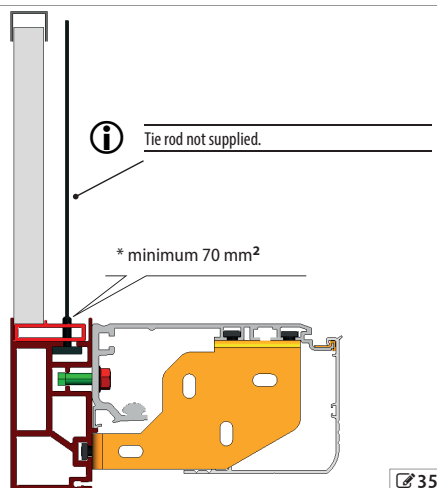
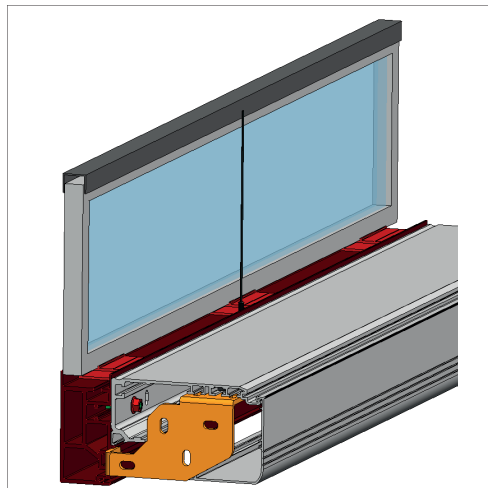
32



33



34



35

9.2 MOUNT PROFILES ON THE LEAVES



Before installing the leaves, ensure there is no cutting or dragging hazard.
Check leaf vertically.
Remove any protrusions and/or sharp edges on the frame and leaves.

1. Position and fasten the attachment profile onto the top of the leaf 39.



Use suitable screws for the weight of the leaf with adequate tightening torque.

2. Position and fasten the lower guide profile onto the bottom of the leaf 40.

9.3 MOUNT THE LOWER SWEEPER

(OPTIONAL ACCESSORY)

1. Cut the sweeper to the same length as the leaf.
2. Insert the brush into the appropriate housing in the lower guide profile 40-1.

GLASS LEAVES



For installation of glass leaves see the dedicated section: § 10 38.

9.4 INSTALLING THE LEAVES

Install each leaf as described below.

1. Disassemble the 2 carriages:
 - Remove the 2 fastening screws 41-1.
 - Separate the top plate of the carriage from the bottom plate 41-2.
2. Place the wheels of the upper plate unit on the sliding guide (two plates for each leaf) 42-1.
3. Adjust the counter wheel to prevent the carriage from falling 42-2.
4. Slowly insert the lower plates of the carriage into the profile 42-3.
5. Adjust the position of the two plates on the leaf.
 - Keep to the measurements indicated in diagrams 77 or 78 and:
 - 80 - 61 for RIGHT single leaf automations
 - 81 - 62 for LEFT single leaf automations
 - 82 - 63 for DOUBLE leaf automations
6. Fasten the plates of the carriages using the 2 screws 42-4.
7. Lift the leaf until the upper and lower plates of the carriage come into contact 43-1. Align the slots.



For manual lifting, there should be 1 person for every 20 kg to be lifted.

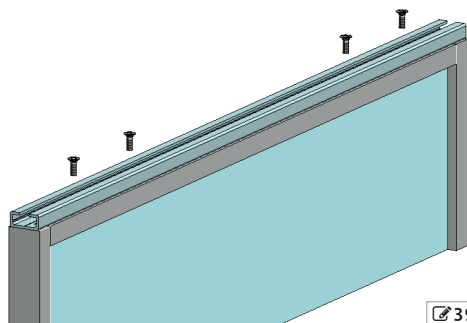
8. Fasten the 2 plates of the carriage together 43-2.



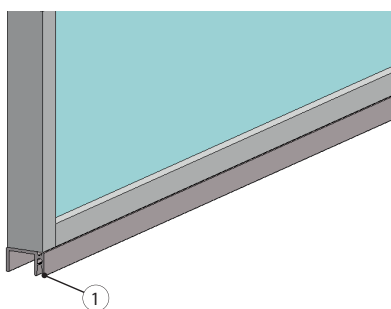
Adjust the counter wheel 47 37.



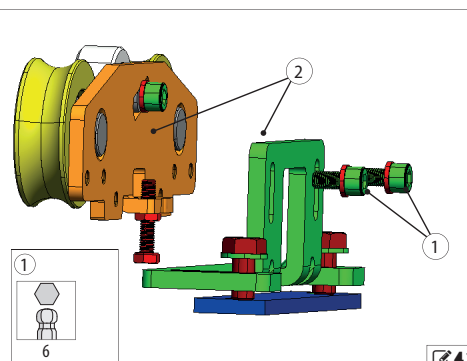
Screws not supplied.



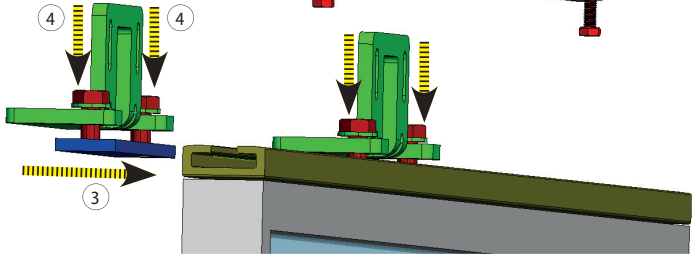
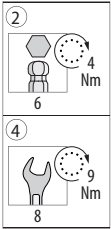
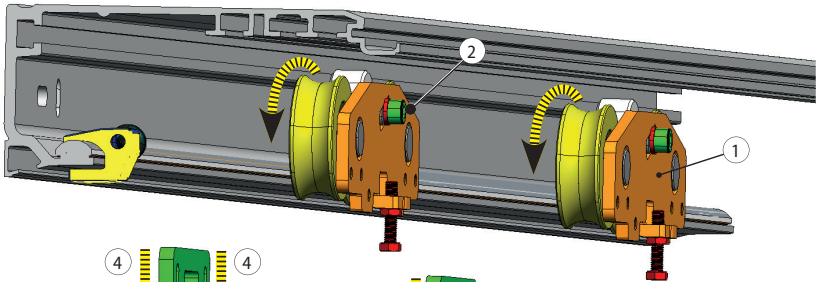
39



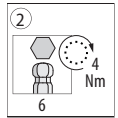
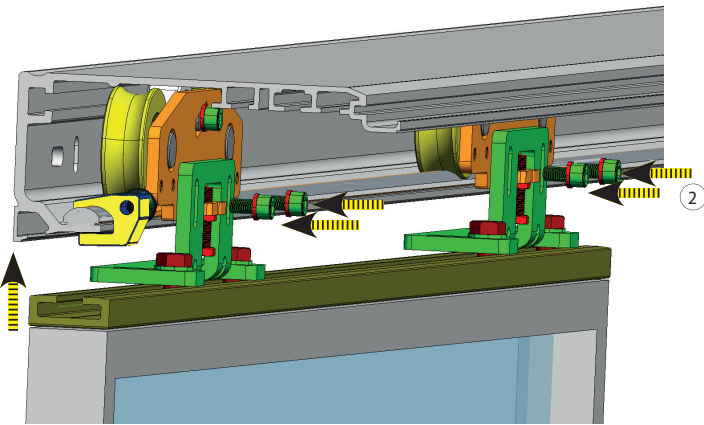
40



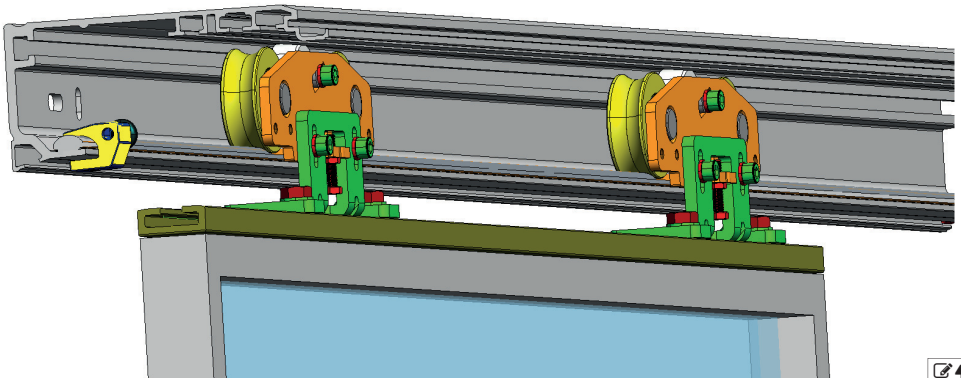
41



42



43



44

9.5 ADJUSTING THE LEAVES AND CARRIAGES



In the configuration with the second motor kit, the wheels of the carriages should be replaced with the wheels specific for heavy leaves.

Act on the carriages to adjust height and depth of the leaves.

Adjust the counter wheel to prevent the carriage coming off the sliding guide.

HEIGHT OF THE LEAVES



The carriages allow leaf height to be adjusted by ± 7.5 mm.

1. Slightly loosen the two screws 45-1.
2. To lift the leaf, turn the screw 2 clockwise. To lower the leaf, turn screw 2 anti-clockwise.
3. Tighten the two screws 45-1.

DEPTH OF THE LEAVES

1. Loosen the 2 screws 46-1.
2. Move the leaf on the two slots at the base of the carriages as desired.
3. Tighten the 2 screws 46-1.



After the adjustments check the vertical and horizontal positions of the leaf with a spirit level.

COUNTER WHEEL

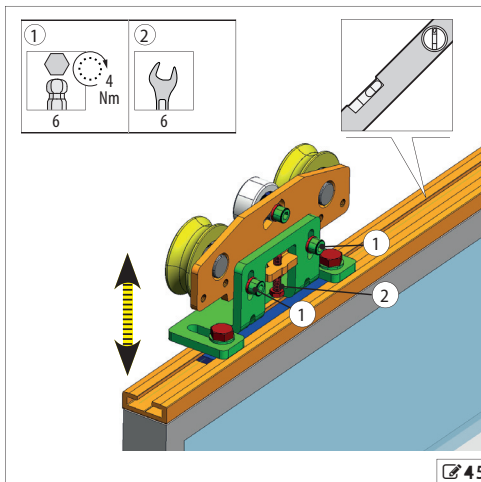
1. Loosen the screw 47-1.
2. Adjust the height by sliding the wheel support in the diagonal slot 47-2.
 - The wheel must be brought close to the top profile 47-3. It is recommended to place a 0.5 mm shim between wheel and profile. Remove the shim upon completing adjustment.
3. Tighten the screw 47-1.



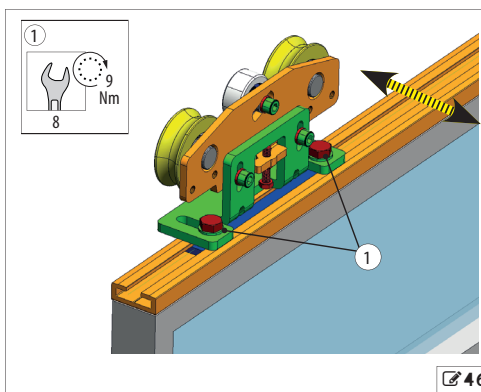
Manually move the leaves to ensure the counter wheel runs freely along the entire stroke. Ensure there are no friction points with the surface of the support profile.



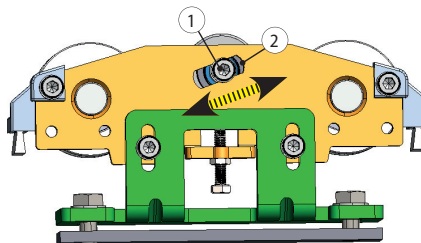
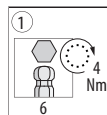
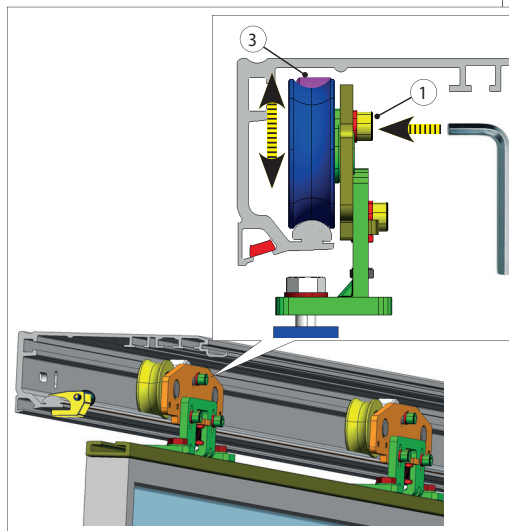
When installation has been completed, apply the FAAC stickers that were supplied with automatic door to the glass leaves.



45



46



47

10. INSTALLING THE GLASS LEAVES

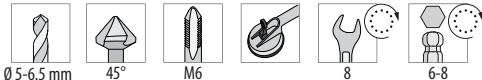
RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



For manual lifting, there should be 1 person for every 20 kg to be lifted.



Comply with the glass thickness = 10-11 mm.

1. The glass must be drilled as shown 48-1.
2. Insert a bush in each hole in the glass 48-2.
3. Make 2 holes on the profiles of the gripper 48-3-4.
4. Cut 2 pieces of glass beading with the length equal to L.
5. Drill holes in the seals in correspondence to the holes in the glass 48-5.
6. Insert the 2 seals into the profiles 48-6.
7. Clean the glass, insert the gripper.



Ensure the beading is in its housing.

8. Assemble the gripper as follows: Insert elements 10 and 11 into the 2 plates 9.
9. Tighten the 2 grub screws 48-7
10. Part 11 must be aligned with the fixing holes on the carriage 50-3
11. Insert 2 galvanised countersunk head screws into the holes 48-8.

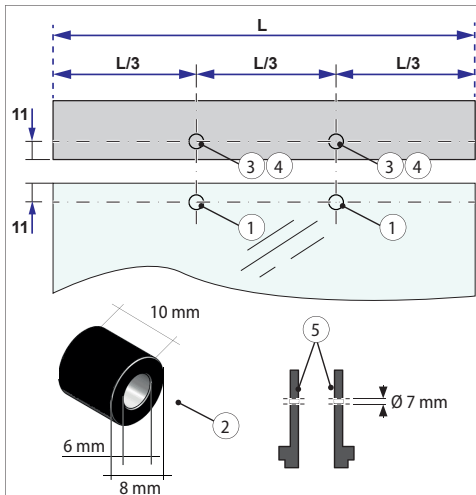


The glass must be fully inserted until it touches the clamps on its upper profile. If the grip of the clamp on the glass is not correct, the glass might fall. The two clamp profiles must be aligned.

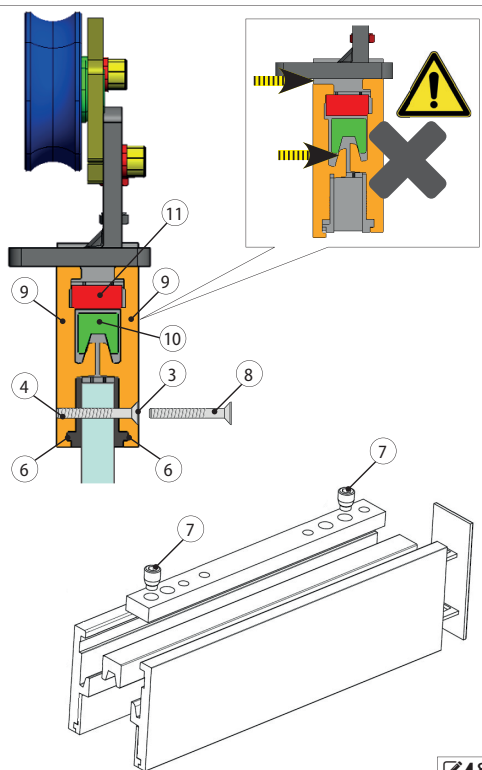
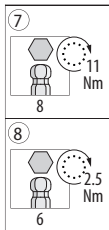
Install each leaf as described below.

1. Disassemble the 2 carriages:
 - Tighten the 2 screws 49-1.
 - Separate the top plate of the carriage from the bottom plate 49-2 and remove the plate 3.
2. Position the wheels of the upper plate unit on the sliding guide
3. 50-1 (2 plates for each leaf).
4. Adjust the counter wheel to prevent the carriage from falling 50-2.
5. Place the lower plate onto the glass leaf.
 - Keep to the measurements indicated in diagrams 79 - 60 and:
 - 80 - 61 for RIGHT single leaf automations
 - 81 - 62 for LEFT single leaf automations

ENGLISH Translation of the original instructions



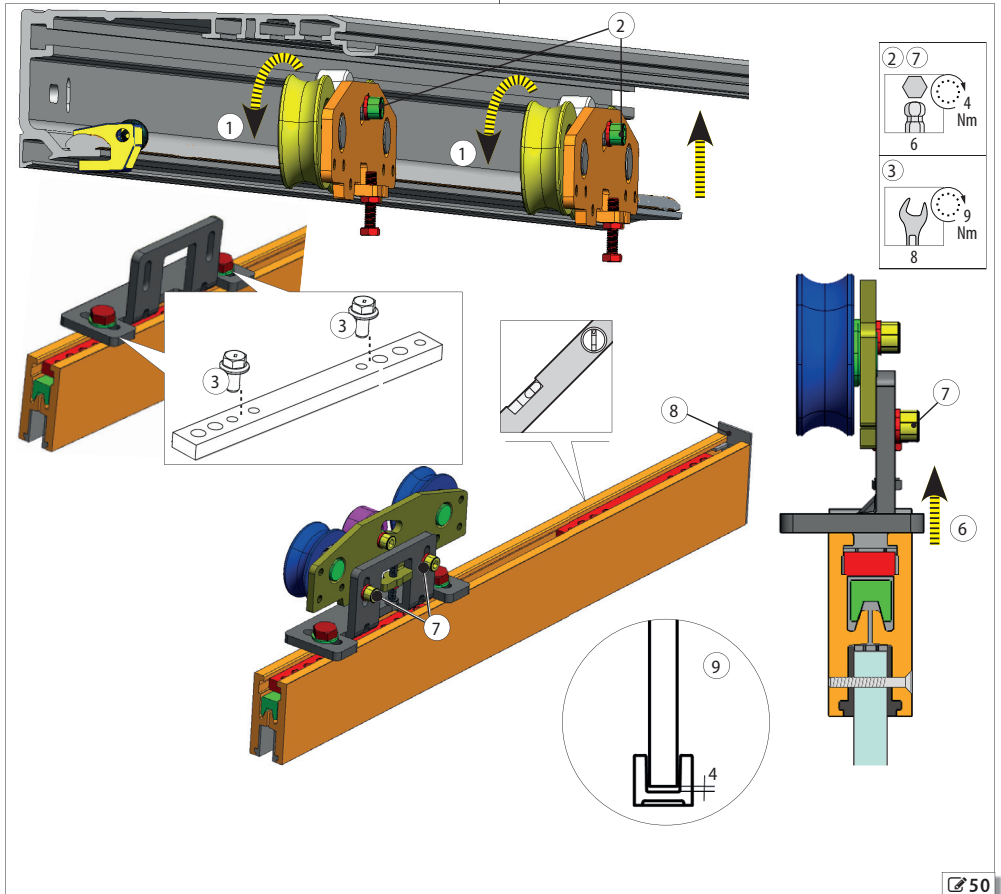
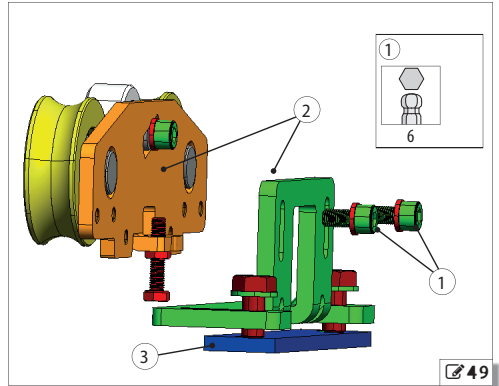
| | |
|---|---|
| 1 | Ø 8.5 mm |
| 2 | bush Ø internal 6 mm Ø external 8 mm |
| 3 | Ø 6.5 mm with 45° flaring |
| 4 | Ø 5.0 mm with M6 tapping |
| 5 | Ø 7.0 mm |
| 7 | 2 x M8 |
| 8 | 2 x M6 |



48

- 82 - 63 for DOUBLE leaf automations
 - 6. Fasten the lower plate onto the leaf gripper using the 2 screws 50-3
 - 7. Lift the leaf until the upper and lower plates of the carriage come into contact 50-6. The slots must be aligned.
- For manual lifting, arrange for an adequate number of people for the weight of the leaf: 1 person for every 20 kg to be lifted.
-
- Use suitable glazing suction cups.
-
- 8. Fasten the 2 plates of the carriage together 50-7.
 - 9. Adjust the counter wheel 50-2 (see 37).
 - 10. Insert the end cover 50-8.

- Check leaf verticality.
When the leaf is open or closed, the shoe must be fully inside the lower leaf profile.
The distance between glass and lower shoe must be 4mm 50-9.
- When installation has been completed, apply the FAAC stickers supplied with the automatic door to the glass leaves.



10.1 INSTALLING WHEELS ON THE A1400 AIR DM

RISKS



PERSONAL PROTECTIVE EQUIPMENT

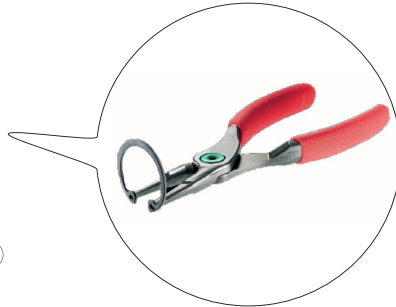
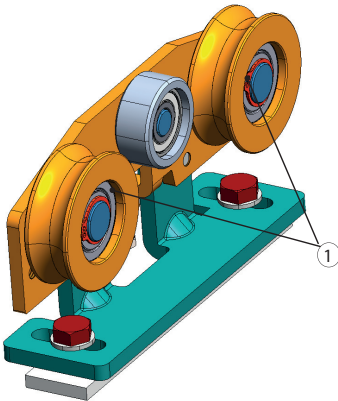


REQUIRED TOOLS



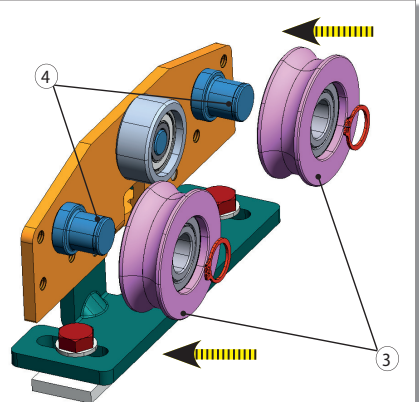
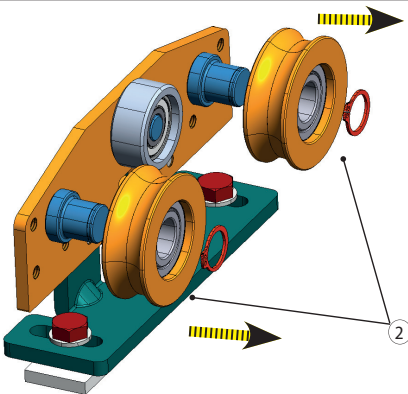
8 Wheels are provided in the A1400 AIR DM kit for use with heavy leaves, to be installed on the carriages in place of the standard wheels. To remove the wheels proceed as follows:

1. Release and remove the circlips from the wheels, using circlip pliers 51-①.



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2. Remove the wheels from the carriages 52-②.
3. Install the wheels for the A1400 AIR DM provided in the kit 52-③.
4. Using the circlip pliers, replace the circlips in the grooves of the wheel pins in order to secure the wheels 52-④.

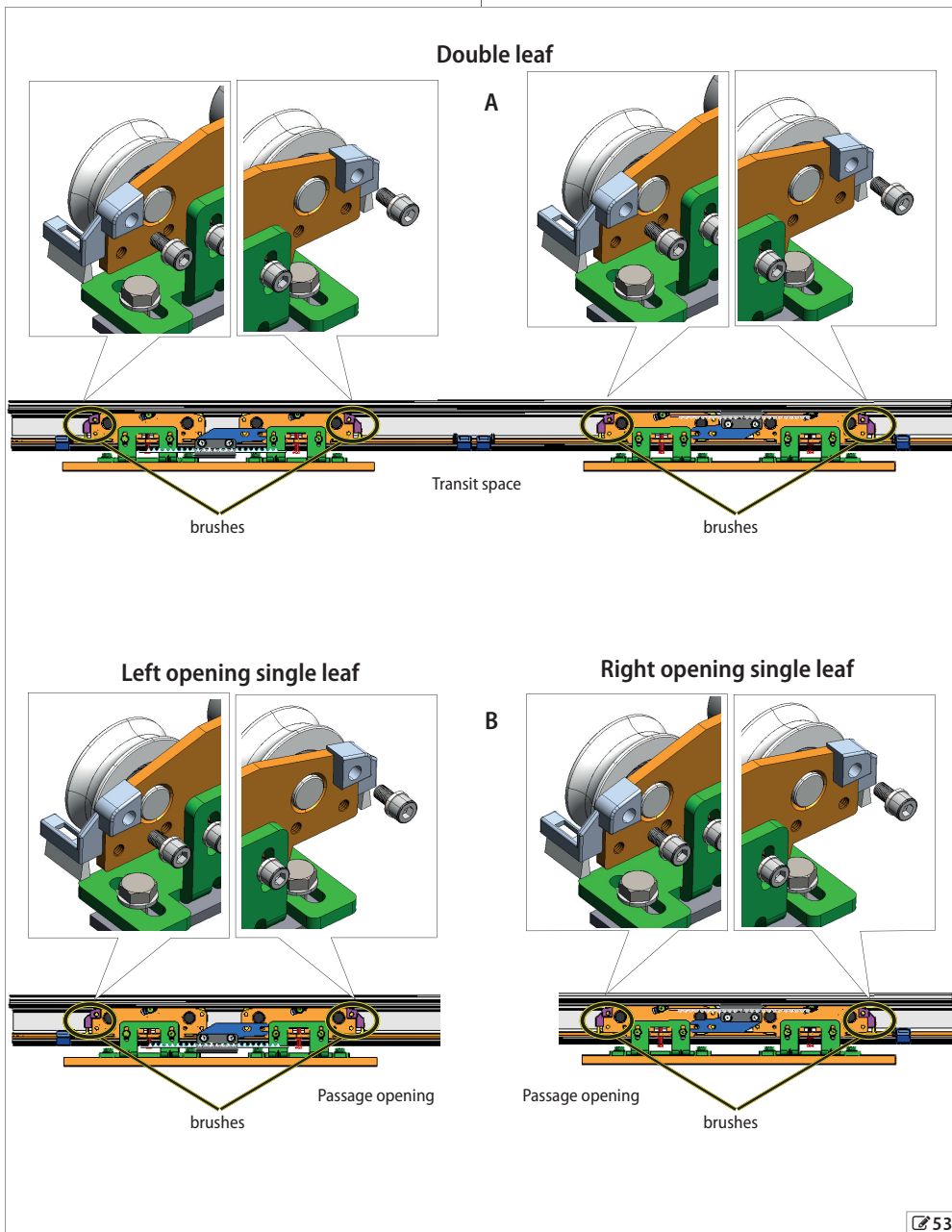


52

10.2 MOUNTING THE BRUSHES

For double leaf automations:  53.

For single leaf automations:  53.



ENGLISH
Translation of the original instructions

11. ASSEMBLE THE BELT, CASING AND ACCESSORIES

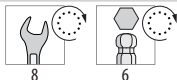
RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



Do not place hands between: the pulley and belt or between the sliding guide and carriage wheels.

11.1 MOUNTING THE BELT

close the leaves at the centre line (closing point in case of single leaf)
Move the leaves by hand and ensure the movement is smooth and friction-less along the stroke.

It is mandatory to use a FAAC belt for the A1400 AIR

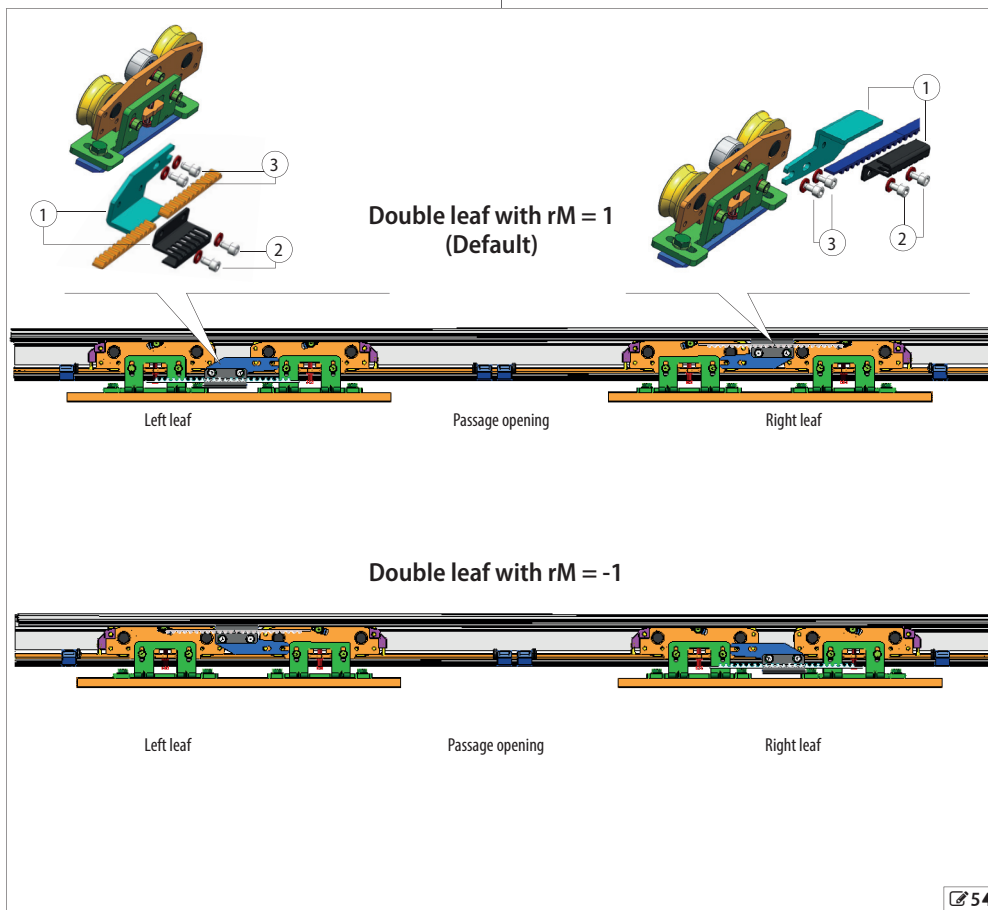
1. Place one end of the belt over the pulley of Motor_1. Fasten the two ends using the fittings 54(1) and screws 54(2).

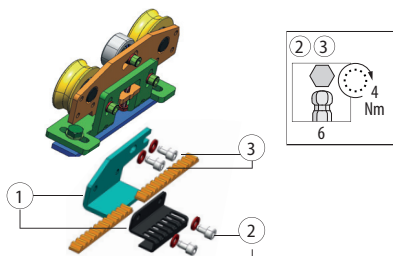
The middle slot of the belt fitting must be left empty 54(4).

2. Position the assembled fitting with the belt on the carriage. Keep to the positions indicated in 54 and fasten using the screws 54(3).

In case of double leaf, the belt joint must be fastened on the lower fitting (on the left leaf).
The position of the belt fitting determines the opening direction.

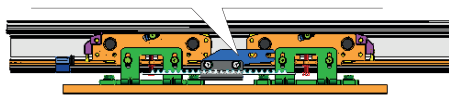
3. Position the belt also on the pulley of the second motor.



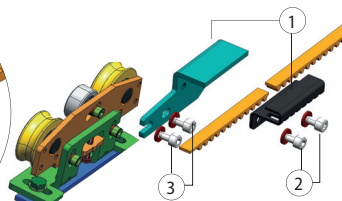
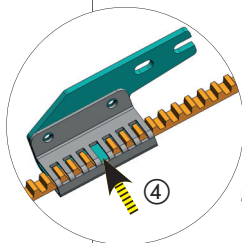


Single leaf - LH opening with $rM = 1$
(Default)

Single leaf - RH opening with $rM = -1$

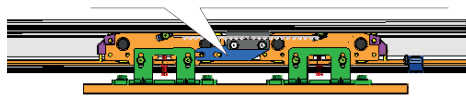


Passage opening



Single leaf - RH opening with $rM = 1$
(Default)

Single leaf - LH opening with $rM = -1$



Passage opening


ADJUSTING THE BELT



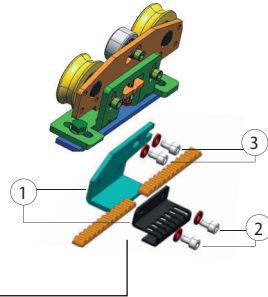
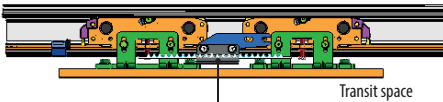
Open and close manually a few times: the belt must remain in its seat flush with the pulley.

When the belt is installed, operate the leaves with care to prevent crushing your fingers between the carriage wheels and the sliding guide and between the pulley and belt.

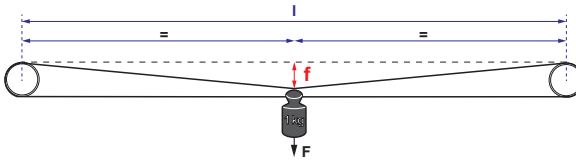
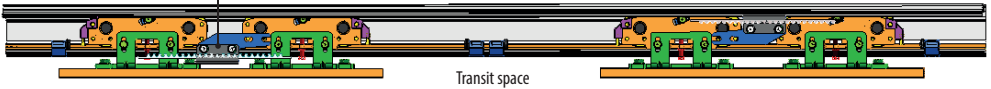
SINGLE LEAF WITH LH OPENING / DOUBLE LEAF

1. Connect the belt fitting to the carriage.
2. Attach a 1kg weight in the centre of the upper section of the belt.
3. Adjust the tension of the belt until the measurement of arrow f corresponds to the indications in  10.
4. In the case of a double leaf: after adjustment, mount the second upper belt fitting and connect it to the carriage.


Single leaf - LH opening

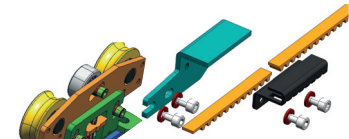
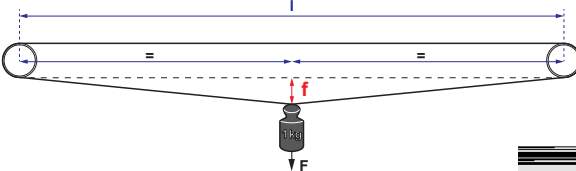


Double leaf

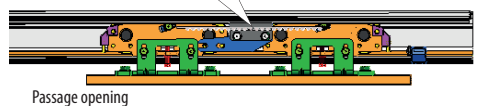


SINGLE LEAF WITH RH OPENING





1. Connect the belt fitting to the carriage.
2. Apply a 1 kg weight in the centre of the belts lower section.
3. Adjust the tension of the belt until the measurement of arrow f corresponds to the indications in  10.



Single leaf - RH opening




11.2 BELT TENSIONING

1. To tension the belt correctly, proceed as follows.
2. Loosen the nut  55-1.
3. Adjust the screw and nut  55-2 to tension or slacken the belt.
4. Attach a 1 kg weight in the centre of the lower section of the belt.
5. Measure the arrow f and adjust the screw  55-2 using a hex spanner until obtaining the measurement specified in the table.
6. After adjustment, tighten the nut  55-1.
7. Carry out a few cycles and make sure the belt remains in its seat flush with the pulley on the main motor and on the return pulley.



Caution - make sure that the belt remains flush with the pulleys of the main motor and the return pulley.

8. If the belt is not flush with the pulleys, loosen the fastening screws of the return pulley bracket  55-3.
9. Rotate the return pulley bracket clockwise.
10. Tighten the return pulley bracket fastening screws.
11. Perform a few cycles again and check that the belt remains flush with the pulley.



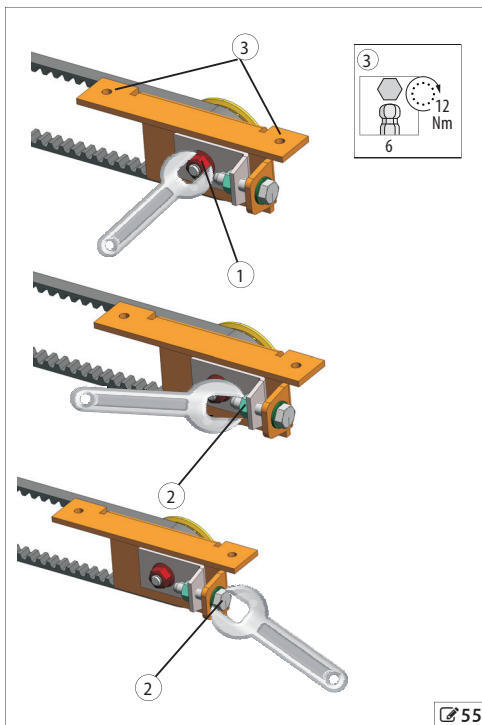
Close the door and ensure:


- the closing point between the two leaves matches with the centre line of the support profile.
- complete opening and closing is possible.

In case of deviation, check the position and correct connection of the belt fittings.









When the belt is new tensioning adjustment must be repeated after the first 100 cycles.



 10 Belt tensioning (measurements in mm)




| RH single leaf | | | LH single leaf | | | Double leaf | | |
|----------------------------|-------------|----|-----------------------------|-------------|----|-----------------------------|-------------|----|
| Pulley centre distance (l) | Belt length | f | Centre distance pulleys (l) | Length belt | f | Centre distance pulleys (l) | Length belt | f |
| 1150 | 2470 | 18 | 1170 | 2510 | 18 | 1200 | 2570 | 19 |
| 1200 | 2570 | 19 | 1265 | 2700 | 20 | 1310 | 2790 | 20 |
| 1250 | 2670 | 20 | 1360 | 2890 | 21 | 1420 | 3010 | 22 |
| 1300 | 2770 | 20 | 1455 | 3080 | 23 | 1530 | 3230 | 24 |
| 1350 | 2870 | 21 | 1550 | 3270 | 24 | 1640 | 3450 | 26 |
| 1400 | 2970 | 22 | 1645 | 3460 | 26 | 1750 | 3670 | 27 |
| 1450 | 3070 | 23 | 1740 | 3650 | 27 | 1860 | 3890 | 29 |
| 1500 | 3170 | 23 | 1835 | 3840 | 29 | 1970 | 4110 | 31 |
| 1550 | 3270 | 24 | 1930 | 4030 | 30 | 2080 | 4330 | 32 |
| 1600 | 3370 | 25 | 2025 | 4220 | 32 | 2190 | 4550 | 34 |
| 1650 | 3470 | 26 | 2120 | 4410 | 33 | 2300 | 4770 | 36 |
| 1700 | 3570 | 27 | 2215 | 4600 | 35 | 2410 | 4970 | 38 |
| 1750 | 3670 | 27 | 2310 | 4790 | 36 | 2520 | 5190 | 39 |
| 1800 | 3770 | 28 | 2405 | 4980 | 38 | 2630 | 5410 | 41 |
| 1850 | 3870 | 29 | 2500 | 5170 | 39 | 2740 | 5630 | 43 |
| 1900 | 3970 | 30 | 2595 | 5360 | 40 | 2850 | 5850 | 44 |
| 1950 | 4070 | 30 | 2690 | 5550 | 42 | 2960 | 6070 | 46 |
| 2000 | 4170 | 31 | 2785 | 5740 | 43 | 3070 | 6290 | 48 |
| 2050 | 4270 | 32 | 2880 | 5930 | 45 | 3180 | 6510 | 50 |
| 2100 | 4370 | 33 | 2975 | 6120 | 46 | 3290 | 6730 | 51 |
| 2150 | 4470 | 34 | 3070 | 6310 | 48 | 3400 | 6950 | 53 |
| 2200 | 4570 | 34 | 3165 | 6500 | 49 | 3510 | 7170 | 55 |
| 2250 | 4670 | 35 | 3260 | 6690 | 51 | 3620 | 7390 | 56 |
| 2300 | 4770 | 36 | 3355 | 6880 | 52 | | | |

11.3 BELT TENSIONING WITH THE A1400 AIR KIT DM

12. Move the second motor manually in order to tension the belt.
13. Fasten the bracket using the 2 screws  56-①
14. Loosen the 3 screws  56-②.
15. Loosen the nut  56-③.
16. Attach a 1 kg weight in the centre of the lower section of the belt.
17. Measure the arrow **f** and adjust the screw  56-④ using a hex spanner until obtaining the measurement specified in the table.
18. After adjustment, tighten the 3 screws  56-②.
19. Tighten the nut  56-③.
20. Carry out several cycles and make sure that the belt remains in its housing flush with the pulley on the main motor and on the second motor.



Caution - make sure the belt remains flush with the pulleys of the main motor and the second motor.

21. If the belt is not flush with the pulleys, loosen the 3 screws  56-② and rotate the plate clockwise using the slot  56-⑤
22. After adjustment, tighten the 3 screws  56-②.
23. Carry out several cycles again and make sure that the belt remains flush with the pulley of both motors.

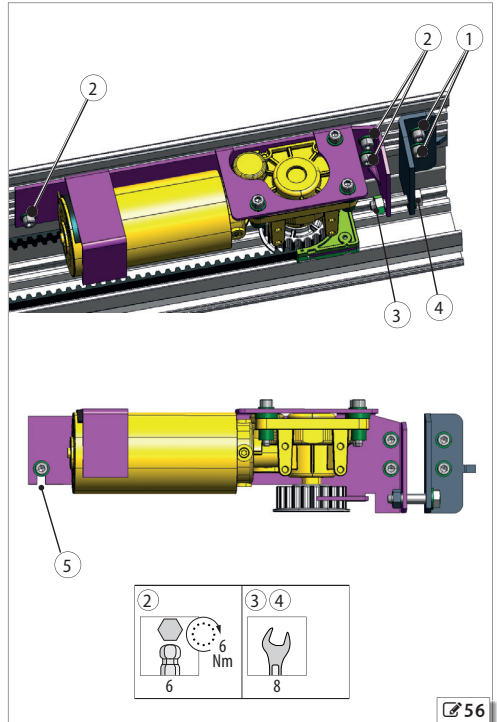


Close the door and ensure:
 - the closing point between the two leaves matches with the centre line of the support profile.
 - complete opening and closing is possible.

In case of deviation, check the position and correct connection of the belt fittings.



When the belt is new tensioning adjustment must be repeated after the first 100 cycles.



 56

11 Belt tensioning (measurements in mm)

| RH single leaf Pulley centre distance (l) | Belt length | f |
|--|-------------|----|
| 1292 | 2744 | 20 |
| 1344 | 2848 | 21 |
| 1400 | 2960 | 22 |
| 1456 | 3072 | 23 |
| 1340 | 2840 | 21 |
| 1440 | 3040 | 22 |
| 1540 | 3240 | 24 |
| 1640 | 3440 | 26 |
| 1740 | 3640 | 27 |
| 1840 | 3840 | 29 |
| 1940 | 4040 | 30 |
| 2040 | 4240 | 32 |
| 2140 | 4440 | 33 |
| 2240 | 4640 | 35 |
| 2340 | 4840 | 37 |
| 2440 | 5040 | 38 |
| 2540 | 5240 | 40 |
| 2640 | 5440 | 41 |
| 2740 | 5640 | 43 |
| 2840 | 5840 | 44 |
| 2940 | 6040 | 46 |
| 3040 | 6240 | 47 |

| LH single leaf Centre distance pulleys (l) | Length belt | f |
|---|-------------|----|
| 1320 | 2800 | 21 |
| 1340 | 2840 | 21 |
| 1360 | 2880 | 21 |
| 1380 | 2920 | 22 |
| 1340 | 2840 | 21 |
| 1440 | 3040 | 22 |
| 1540 | 3240 | 24 |
| 1640 | 3440 | 26 |
| 1740 | 3640 | 27 |
| 1840 | 3840 | 29 |
| 1940 | 4040 | 30 |
| 2040 | 4240 | 32 |
| 2140 | 4440 | 33 |
| 2240 | 4640 | 35 |
| 2340 | 4840 | 37 |
| 2440 | 5040 | 38 |
| 2540 | 5240 | 40 |
| 2640 | 5440 | 41 |
| 2740 | 5640 | 43 |
| 2840 | 5840 | 44 |
| 2940 | 6040 | 46 |
| 3040 | 6240 | 47 |
| 3140 | 6440 | 49 |

| Double leaf Centre distance pulleys (l) | Length belt | f |
|--|-------------|----|
| 1440 | 3040 | 22 |
| 1550 | 3260 | 24 |
| 1660 | 3480 | 26 |
| 1770 | 3700 | 28 |
| 1880 | 3920 | 29 |
| 1990 | 4140 | 31 |
| 2100 | 4360 | 33 |
| 2210 | 4580 | 34 |
| 2320 | 4800 | 36 |
| 2430 | 5020 | 38 |
| 2540 | 5240 | 40 |
| 2650 | 5460 | 41 |
| 2760 | 5680 | 43 |
| 2870 | 5900 | 45 |
| 2980 | 6120 | 46 |
| 3090 | 6340 | 48 |
| 3200 | 6560 | 50 |
| 3310 | 6780 | 52 |
| 3420 | 7000 | 53 |
| 3530 | 7220 | 55 |
| 3640 | 7440 | 57 |
| 3750 | 7660 | 59 |

11.4 ADJUSTING THE MECHANICAL STOPS



The adjustment of the mechanical stops is indispensable for correct operation of the automation.

The carriages must come into contact with the mechanical stops positioned at stroke end in opening and closing.

STOPS ON OPENING

1. Loosen the 2 grub screws 57-① to release the mechanical stop.
2. Open the leaf completely 58-①.
3. Bring the pad of the mechanical stop and the carriage into contact 58-②.
4. Tighten the 2 grub screws to lock the mechanical stop 57-①.

DOUBLE LEAF CLOSING STOPS



In double leaf automations, the leaves must close at the head section centre line.

1. Move the leaves in the closed door position.
2. For each leaf, ensure the carriage is in full contact with the closing stop pad.

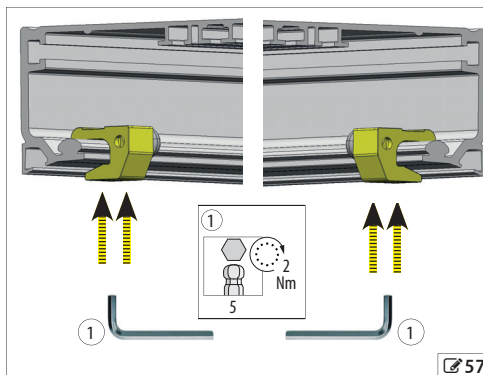
Should adjustment be required:

3. Bring the pad of the mechanical stop and the carriage into contact 58-②.
4. Tighten the 2 grub screws to lock the mechanical stop 57-①.

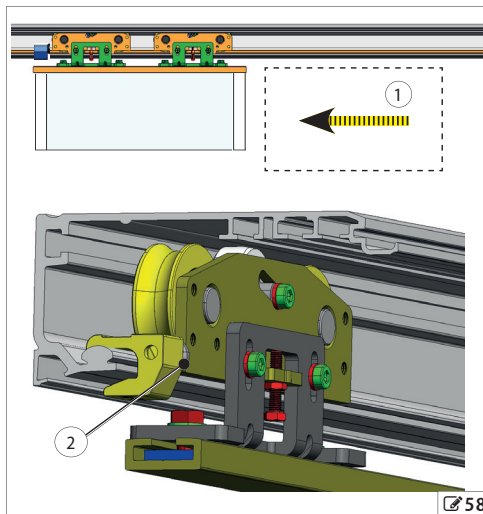
SINGLE LEAF CLOSING STOPS

With closed door the carriage must be in full contact with the mechanical stop.

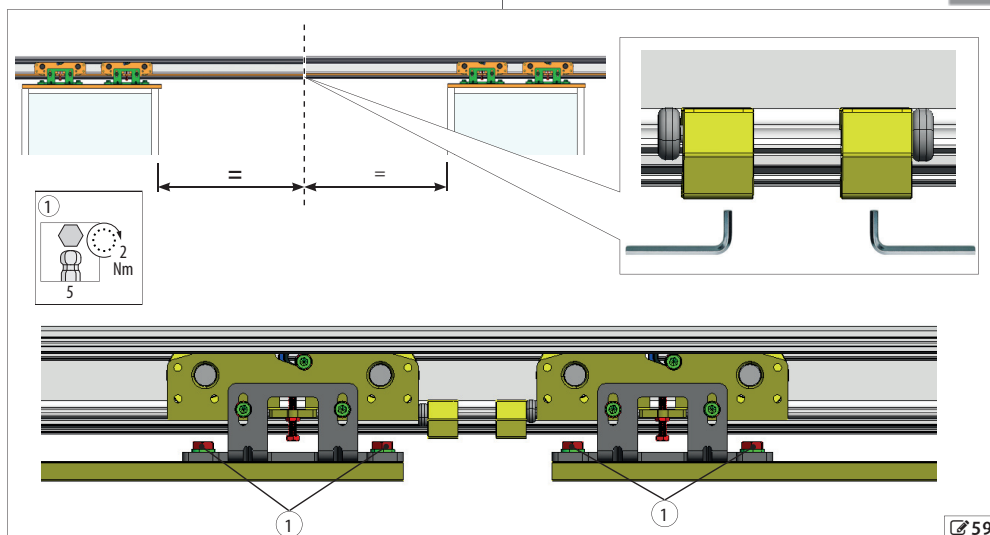
1. Loosen the 2 grub screws to release the mechanical stop 57-①.
2. Close the leaf.
3. Bring the pad of the mechanical stop and the carriage into contact 58-②.
4. Tighten the 2 grub screws to lock the mechanical stop 58-①.



57



58



59

ENGLISH
Translation of the original instructions

11.5 MOUNTING THE SIDE PROFILES

The side profiles enable the casing to remain closed.

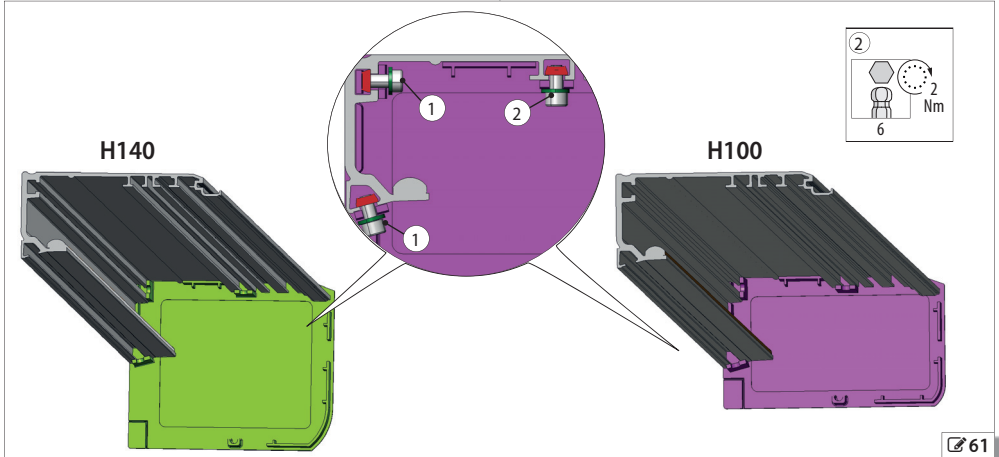
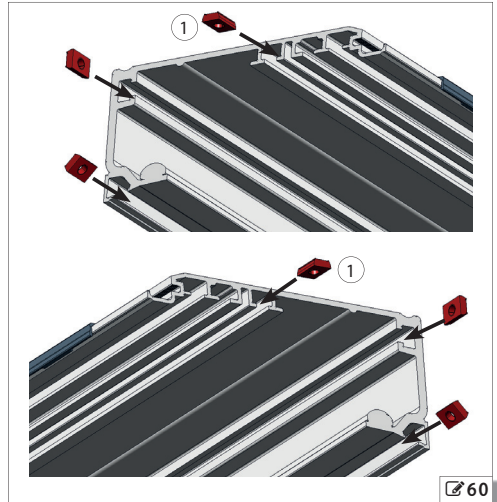


If there are no side profiles, cover mounting brackets should be used.

1. Place 6 plates on the support profile (for profiles longer than 3m) 60-1).
2. Mount the side profiles for H100 or H140 casings on the ends of the support profile.
3. Fasten each side profile using the 3 screws provided 61-2).



Use at least one central bracket 62-2 for profiles longer than 3 m.



11.6 INSTALLING THE CASING BRACKETS



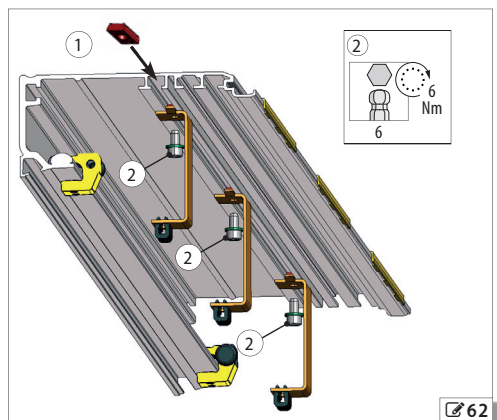
The brackets enable the casing to be closed if side profiles are not used.



Brackets are available for H100 or H140 covers.

It is recommended to use a central bracket for profiles longer than 3 m.

1. Place 2 plates 62-1 on the support profile (for profiles longer than 3 m, a third plate should be added).
2. Mount the brackets and fasten them using the screws provided 62-2).



11.7 FITTING THE COVER



On the profile there must be:

- the safety cables **63-5**
- the spacers **65-1**
- the side profiles **64-7** or the cover fastening brackets **63-8**

1. Place the cover on the profile **63** or **64**.
2. Hold the cover in the open position **65-2**③ (lift it, then push it into the profile).
3. Fasten the safety cables to the cover **66-5** and close the cover.



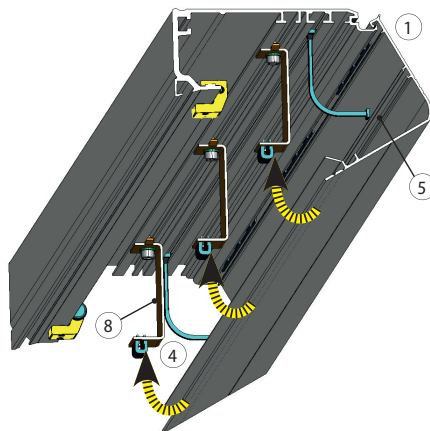
The safety cables must be correctly installed to protect from the risk of accidental casing fall.

Push the cover slightly in order to insert the blocks into the brackets or side profiles **63-4** or **64-4**.



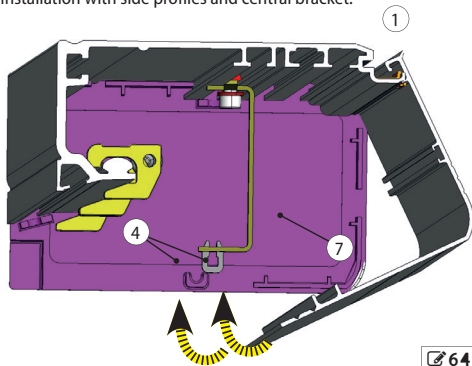
The markings on the casing allow it to be adapted to varying leaf thickness. The breaking points **66-6** make it possible to remove the profile section in excess.

Cover fastening bracket installation.

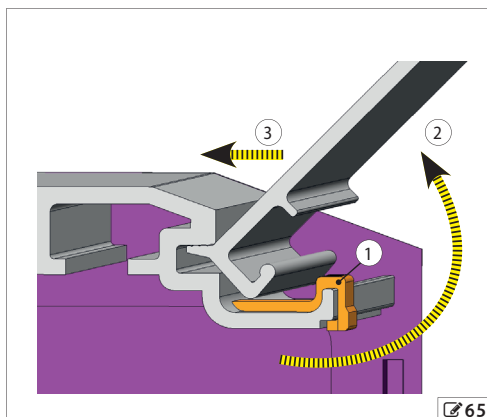


63

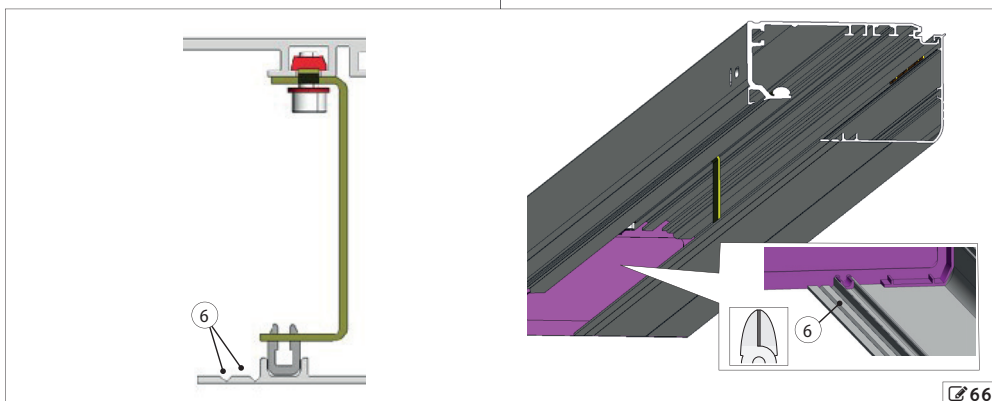
Installation with side profiles and central bracket.



64



65



66

11.8 INSTALLING THE MOTOR BLOCK XB LOCK

1. Install the motor block by engaging the retaining hook ① in the slot ② of the motor block 67 A-B.
2. Close the leaves.
3. Manually push the lever 68-① towards the motor shaft. Check correct coupling.
4. Move the motor block lever to check the clearance between the motor shaft and the motor block coupling 68-②. If it is incorrect, adjust it as described below. 69-③.
5. After making sure that it is, tighten screw 67-④.

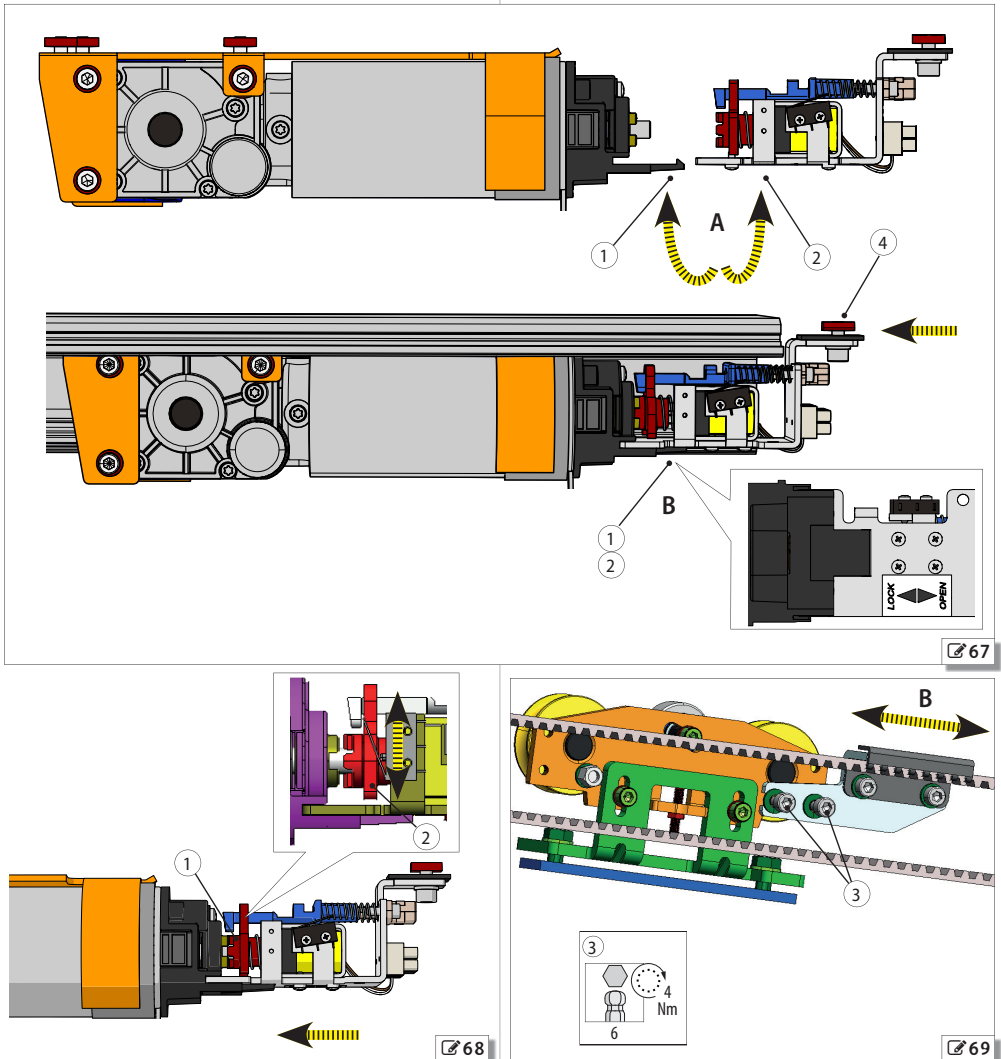


To remove the XB LOCK motor block:





Release the motor retainer hook carefully so as not to break it; use a flat-head screwdriver to prise the retainer hook away from the motor block 67-①.

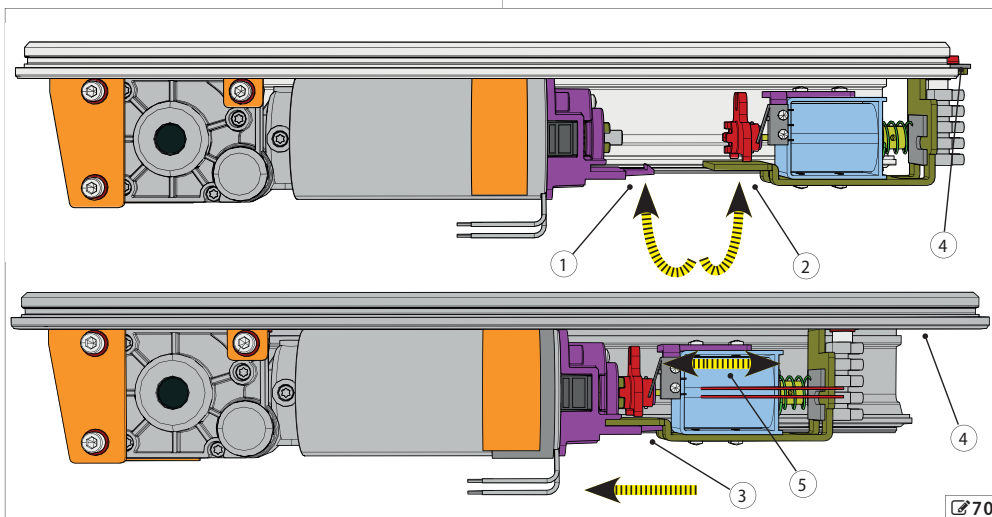
11.9 ADJUSTING THE XB LOCK MOTOR BLOCK

1. Loosen the two screws 69-③ that connect the belt fitting to the carriage (on both carriages in the case of a double leaf).
2. Slightly move the belt fitting horizontally until there is clearance between the coupling of the motor shaft and the motor block by moving the motor block lever 68-②; re-tighten the previously loosened screws.



11.10 INSTALLING THE XM LOCK MOTOR BLOCK


1. Install the motor block by engaging the retaining hook ① in the slot ② of the motor block 70-③.
2. Check that the motor block is properly engaged 70-③.
3. Adjust the monitoring micro switch support and check the switching of the micro switch contact 70-⑤.
4. After making sure that it is, tighten screw 70-④.

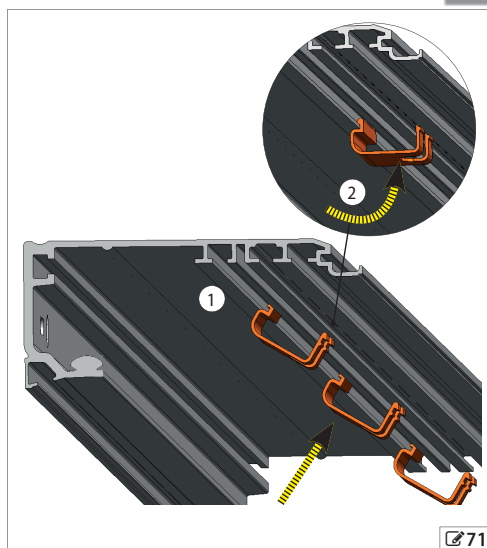


11.11 MOUNTING THE CABLE GLAND GUIDES



The guides prevent interference between cables and moving parts.

Install the electric cable guides inside the support profile 71-① and ②).



12. MAINTENANCE



In order to keep the system operating safely and efficiently and to reduce the number of malfunctions and breakdowns, routine maintenance and the periodic replacement of parts must be carried out as indicated in **12**.

ROUTINE MAINTENANCE must be performed every 6 months.



Frequency of replacements is indicated based on number of operation cycles for components subject to wear; in years for components subject to deterioration.



All maintenance operations must exclusively be performed by technical-professional personnel.

Only the installer/maintenance technician is authorised to open the casing to access the automation housing.

12 Maintenance programme and periodic replacements

ROUTINE MAINTENANCE

| OPERATION | | |
|--|---|----------|
| Check automation fastening to the wall | check the support profile is solidly secured to the wall in case of installation with self-supporting Head Section: check screws securing the support profile to the self-supporting profile and the screws of side wall fixings | 21 32 |
| Check the fastening of the Motor and return Pulley | check screws securing the motors on the support profile | 24 |
| Check on carriages | check screws securing to the leaf check and adjust the counter wheels of carriages and leaf depth and height screws | 35 37 |
| Check mechanical stops | check position of mechanical stops and fixing screws | 46 |
| Belt tensioning check | check belt tensioning | 44 |
| Cleaning | clean: Sliding Guide; Lower Guide Shoe; Carriages | 55 |
| Functional system check | perform required checks and procedures to ensure integrity of the load bearing structure and leaf frames perform functional checks | 18 55 |

PERIODIC REPLACEMENTS

| PART/COMPONENT | FREQUENCY | | Replacements Recommended / Mandatory |
|---------------------------|------------------|--------------|---|
| | Operation cycles | Time (years) | |
| Motor | 1 000 000 | -- | Recommended |
| DM Motor | 1 000 000 | -- | Recommended |
| Plastic motor spacers | 2 000 000 | -- | Recommended |
| Return pulley | 1 000 000 | -- | Recommended |
| Lower guide shoe | 2 000 000 | -- | Mandatory |
| Carriages | 2 000 000 | -- | Mandatory |
| DM Carriage Wheels | 2 000 000 | -- | Mandatory |
| Belt | 1 000 000 | 5 | Mandatory |
| Limit switch rubber pads | 2 000 000 | 5 | Mandatory |
| Safety fall arrest cables | -- | 5 | Mandatory |
| Emergency battery | -- | 1 | Recommended |

12.1 CALCULATION ESTIMATE OF CYCLES PERFORMED

If there is a E1SL board fault and the cycle counter data is lost with error code 53, the number of cycles performed since the last service should be estimated.

R1 = number of days elapsed since the last motor replacement (see SYSTEM REGISTER)

R2 = number of hours of operation per day

R3 = door cycle time (opening time + pause + closing time)



The installer must take on responsibility for indicating parameters R1, R2 and R3

Calculate:

$$R4 = R1 * R2 * 3600$$

Calculate the ESTIMATED NUMBER OF CYCLES:

$$R4 / R3$$

Afterwards, from the SDK EVO; in the Cycle counter menu (5) in the Maintenance section 52, enter the calculated number of cycles.

12.2 MAINTENANCE TECHNICIAN SAFETY

RISKS



PERSONAL PROTECTIVE EQUIPMENT



REQUIRED TOOLS



Before any maintenance operation, disconnect the mains power supply and disconnect the emergency battery.

The installer/maintenance technician is bound to comply with the safety instructions and recommendations provided in this manual. Signal maintenance work in progress and prevent access to the area. Do not leave the work site unattended.

The work area must be kept tidy and clear upon completing maintenance. Do not proceed with modifications or repairs of any motorisation component.

The repairs must exclusively be performed by an Authorised Repair Centre.

The warranty shall be forfeited in the event of tampering with components. Only use original FAAC spare parts.

The batteries and electronic components must not be disposed of with household waste but delivered to authorised disposal and recycling centres.

12.3 REPLACEMENTS

Per 2 million cycles

1. Remove the belt after loosening it from the leaf fittings.
2. Remove the motor from its support after removing the screws 72-1-2-3.
3. Loosen the screws 73-1 of each carriage and lower the leaves to the floor using the screw 2.
4. Disconnect the leaves from the carriages by removing the screws 73-1.
5. Temporarily store the leaves away, using all precautions to prevent risks of fall.
6. Loosen the screw 73-3 and lower the counter wheel in order to remove each carriage.
7. Install the new wheels for the DM carriages 40.
8. Remove the mechanical stops.
9. Remove the lower guide shoe.
10. Install the new shoe 34.
11. Install the vibration damper rubbers onto the support.
12. Install the new motor on its support.
13. Tighten the screws 72-1-2-3.
14. Install the new mechanical stops 22.
15. Install the new carriages onto the leaves 35.
16. Install and adjust the leaves 35 37.
17. Install and adjust the new belt 42 44.
18. Adjust the new mechanical stops 46.

For 1 million cycles

Perform steps 1, 2, 11, 12, 13 and 18 of the sequence for 2 million cycles.

Belt replacement

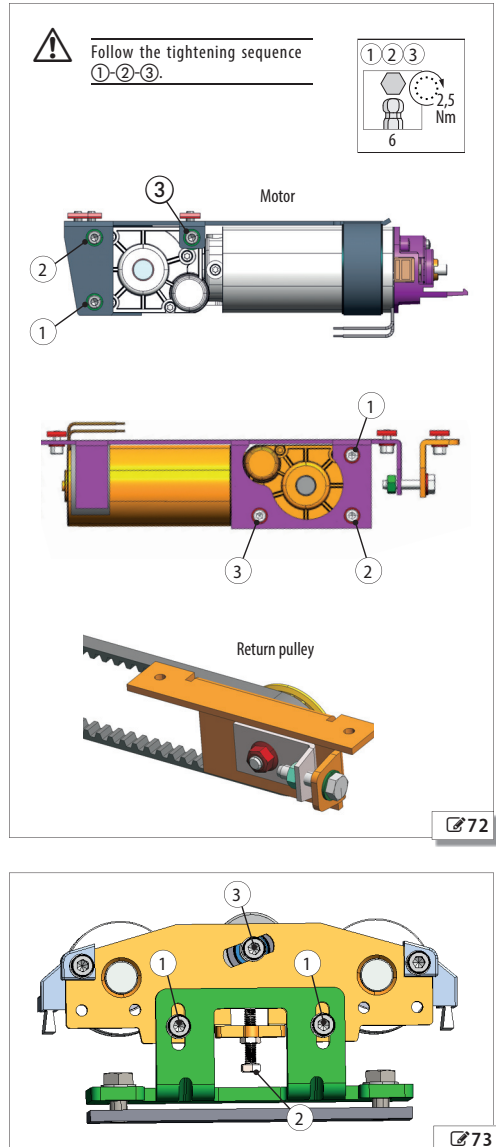
Only perform steps 1 and 9 of the sequence for 2 million cycles.

Replacement of mechanical stops

Only perform steps 7 and 19 of the sequence for 2 million cycles.

Replacement of safety cables

1. Remove the safety cables from the casing.
2. Install the new cables 24 and 49.



Emergency battery replacement



Before proceeding, disconnect mains power supply.

1. Disconnect the battery from the E1SL board.
2. Unscrew the 2 screws with washer 74-① and remove the battery.
3. Install the new battery 74-①.
4. Connect the battery to the E1SL board.

Electronic board replacement



Before proceeding, disconnect the mains power supply and disconnect the emergency battery.



It is recommended to download the data to a USB storage device in order to upload it (update) to the new board 54.

1. Remove all connections.
2. Remove the screw 75-① and the screw with washer 75-②.
3. Remove the board from the support.
4. Insert the new board in the seats 75-③.
5. Fasten using the screw ① and screw ② with washer ④.



The washer 75-④ ensures that the board is earthed.

6. Restore all connections.
7. Program the new board.



If programming files that were previously saved to a USB storage device are available, upload (update) these to the board 54.

8. Carry out the SETUP procedure 54.

Replacing the fuses

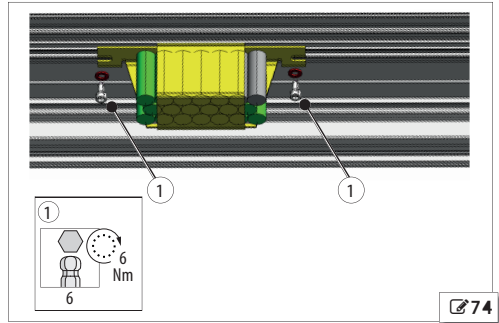


Before proceeding, disconnect the mains power supply and disconnect the emergency battery.

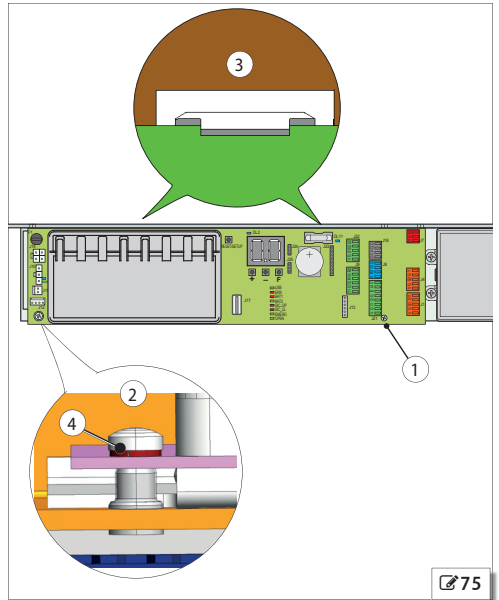
1. Remove the fuse F1 by pressing and turning anti-clockwise. Remove fuses F2 and F3 by gently using a screwdriver as a lever.
2. Assemble the new fuse.



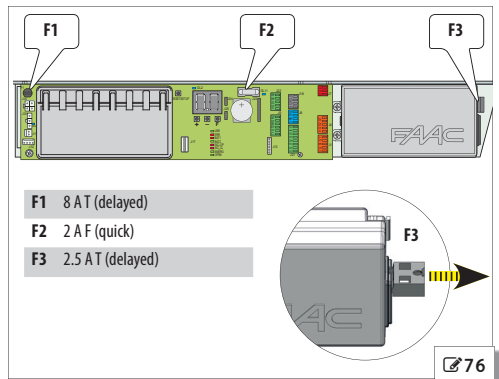
Only use the fuses indicated 76.



74



75



76

12.4 CLEANING



Before any maintenance operation, disconnect the mains power supply and disconnect the emergency battery.



Before starting to clean, wait for the components subject to overheating to cool down.

DO NOT use detergents on optical devices and electronic displays (e.g. photocell lenses).

Do not moisten parts. In particular, do not moisten electrical connections and components in any way.

NEVER use direct water and compressed air jets neither for cleaning nor drying.

Ensure all components are dry after cleaning.

Use clean soft cloths to remove dust. Moisten the cloth to remove dirt. Dry parts with clean, dry and soft cloths.

For parts that are hard to reach, use brushes with soft bristles.

Cleaning products for plastic material parts

With the exception of optical devices and electronic displays, water and neutral detergent solutions are allowed (in the concentration indicated by the manufacturer). Use detergents at ambient temperature (max. 30°C).

DO NOT use alkaline, acid or base solutions, benzene, acetic acid or solvents of any kind: these products may damage the surfaces of the materials.

Cleaning products of steel or aluminium parts

Water and neutral detergent solutions are allowed (in the concentration indicated on the detergent packaging). 95% methylated spirit diluted at 50%. In case of oily dirt, use 70% solutions of isopropyl alcohol.

DO NOT use solutions of acetic acid, acid or basic solutions or ethyl alcohol.

12.5 FUNCTIONAL CHECKS



Connect power supply and emergency battery only after tidying up the area.

In case of failures or malfunctions, please refer to [fig 55](#) and [fig 55](#).

Command some movements to check correct operation:

- movements correctly executed, according to logics and settings
- regular and smooth leaf movement
- end of run slowing down correctly executed
- approaching the opening and closing stops without impact
- regular operation of motor block on Motor_1 (if present)
- working efficiency of emergency battery: disconnect the mains power supply and ensure that the door opens and remains open (safety condition)
- efficiency of safety detectors (the radar field must be free and adequately sized with respect to passage flow)
- operation of EMERGENCY button (if present) and any other accessories installed.

13. WASTE DISPOSAL

After taking down the automation, dispose of it in compliance with the material disposal regulations in force.



WARNING



The batteries and electronic components must not be disposed of with household waste but delivered to authorised disposal and recycling centres.



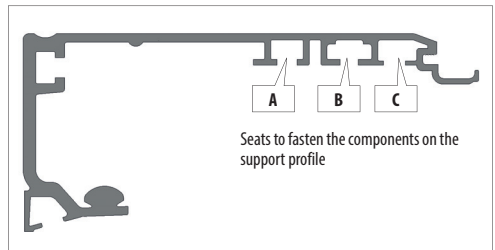
14. ATTACHMENTS - A1400 AIR

13 A1400 AIR Automation weights

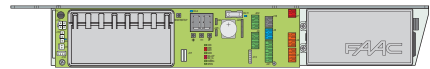
| Single leaf | | | |
|-------------|---------|--|-------------------|
| Vp [mm] | Lt [mm] | Support profile weight [kg - approximate values] | TOTAL weight [kg] |
| 700 | 1500 | 9 | 21 |
| 800 | 1700 | 10 | 22 |
| 900 | 1900 | 12 | 23 |
| 1000 | 2100 | 13 | 24 |
| 1100 | 2300 | 14 | 25 |
| 1200 | 2500 | 15 | 26 |
| 1300 | 2700 | 16 | 27 |
| 1400 | 2900 | 17 | 29 |
| 1500 | 3100 | 19 | 30 |
| 1600 | 3300 | 20 | 31 |
| 1700 | 3500 | 21 | 32 |
| 1800 | 3700 | 22 | 33 |
| 1900 | 3900 | 23 | 34 |
| 2000 | 4100 | 24 | 35 |
| 2100 | 4300 | 26 | 37 |
| 2200 | 4500 | 27 | 38 |
| 2300 | 4700 | 28 | 39 |
| 2400 | 4900 | 29 | 40 |
| 2500 | 5100 | 30 | 41 |
| 2600 | 5300 | 31 | 42 |
| 2700 | 5500 | 32 | 43 |
| 2800 | 5700 | 34 | 45 |
| 2900 | 5900 | 35 | 46 |
| 3000 | 6100 | 36 | 47 |

| Double leaf | | | |
|-------------|---------|--|-------------------|
| Vp [mm] | Lt [mm] | Support profile weight [kg - approximate values] | TOTAL weight [kg] |
| 800 | 1700 | 11 | 24 |
| 900 | 1900 | 12 | 25 |
| 1000 | 2100 | 13 | 27 |
| 1100 | 2300 | 14 | 28 |
| 1200 | 2500 | 15 | 29 |
| 1300 | 2700 | 16 | 30 |
| 1400 | 2900 | 18 | 31 |
| 1500 | 3100 | 19 | 32 |
| 1600 | 3300 | 20 | 33 |
| 1700 | 3500 | 21 | 34 |
| 1800 | 3700 | 22 | 36 |
| 1900 | 3900 | 23 | 37 |
| 2000 | 4100 | 24 | 38 |
| 2100 | 4300 | 26 | 39 |
| 2200 | 4500 | 27 | 40 |
| 2300 | 4700 | 28 | 41 |
| 2400 | 4900 | 29 | 42 |
| 2500 | 5100 | 30 | 44 |
| 2600 | 5300 | 31 | 45 |
| 2700 | 5500 | 32 | 46 |
| 2800 | 5700 | 34 | 47 |
| 2900 | 5900 | 35 | 48 |
| 3000 | 6100 | 36 | 49 |

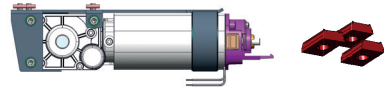
14 Positions of components on the head section



Electronics module B



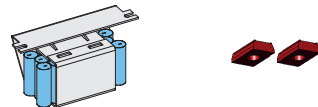
Motor A-B



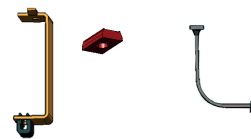
Return pulley A



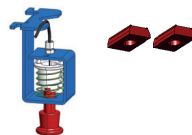
Emergency battery A



Cover fastening brackets B Safety cables C



Internal release (optional component) A



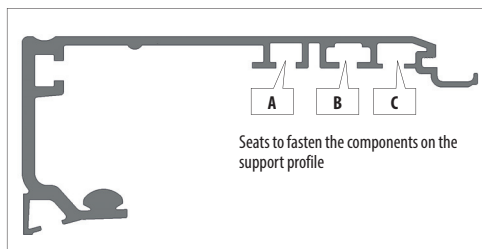
15. ATTACHMENTS - A1400 AIR DM

15 A1400 AIR DM automation weights

| Single leaf | | | |
|-------------|---------|--|-------------------|
| Vp [mm] | Lt [mm] | Support profile weight [kg - approximate values] | TOTAL weight [kg] |
| 800 | 1700 | 9 | 24 |
| 900 | 1900 | 10 | 25 |
| 1000 | 2100 | 12 | 26 |
| 1100 | 2300 | 13 | 27 |
| 1200 | 2500 | 14 | 28 |
| 1300 | 2700 | 15 | 29 |
| 1400 | 2900 | 16 | 30 |
| 1500 | 3100 | 17 | 32 |
| 1600 | 3300 | 19 | 33 |
| 1700 | 3500 | 20 | 34 |
| 1800 | 3700 | 21 | 35 |
| 1900 | 3900 | 22 | 36 |
| 2000 | 4100 | 23 | 37 |
| 2100 | 4300 | 24 | 38 |
| 2200 | 4500 | 26 | 40 |
| 2300 | 4700 | 27 | 41 |
| 2400 | 4900 | 28 | 42 |
| 2500 | 5100 | 29 | 43 |
| 2600 | 5300 | 30 | 44 |
| 2700 | 5500 | 31 | 45 |
| 2800 | 5700 | 32 | 46 |
| 2900 | 5900 | 34 | 48 |
| 3000 | 6100 | 35 | 49 |

| Double leaf | | | |
|-------------|---------|--|-------------------|
| Vp [mm] | Lt [mm] | Support profile weight [kg - approximate values] | TOTAL weight [kg] |
| 900 | 1900 | 11 | 27 |
| 1000 | 2100 | 12 | 28 |
| 1100 | 2300 | 13 | 30 |
| 1200 | 2500 | 14 | 31 |
| 1300 | 2700 | 15 | 32 |
| 1400 | 2900 | 16 | 33 |
| 1500 | 3100 | 18 | 34 |
| 1600 | 3300 | 19 | 35 |
| 1700 | 3500 | 20 | 36 |
| 1800 | 3700 | 21 | 37 |
| 1900 | 3900 | 22 | 39 |
| 2000 | 4100 | 23 | 40 |
| 2100 | 4300 | 24 | 41 |
| 2200 | 4500 | 26 | 42 |
| 2300 | 4700 | 27 | 43 |
| 2400 | 4900 | 28 | 44 |
| 2500 | 5100 | 29 | 45 |
| 2600 | 5300 | 30 | 47 |
| 2700 | 5500 | 31 | 48 |
| 2800 | 5700 | 32 | 49 |
| 2900 | 5900 | 34 | 50 |
| 3000 | 6100 | 35 | 51 |

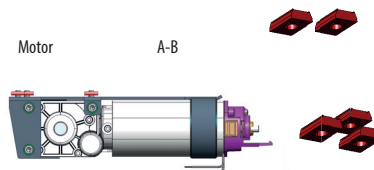
16 Positions of components on the head section



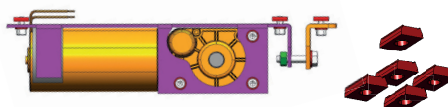
Electronics module B



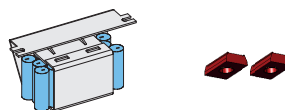
Motor A-B



2nd motor A-B



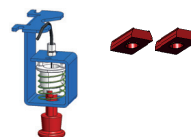
Emergency battery A



Cover fastening brackets B and Safety cables C

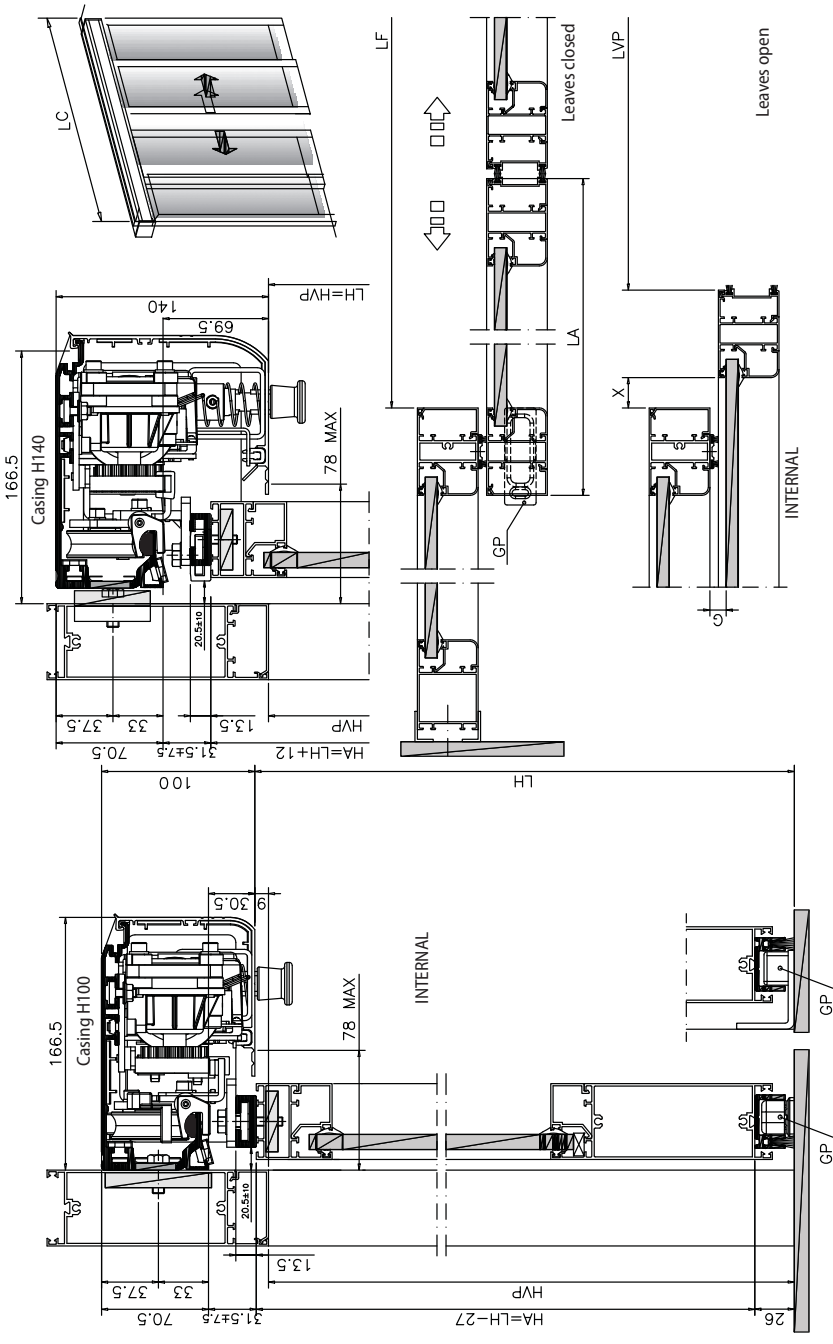


Internal release (optional component) A



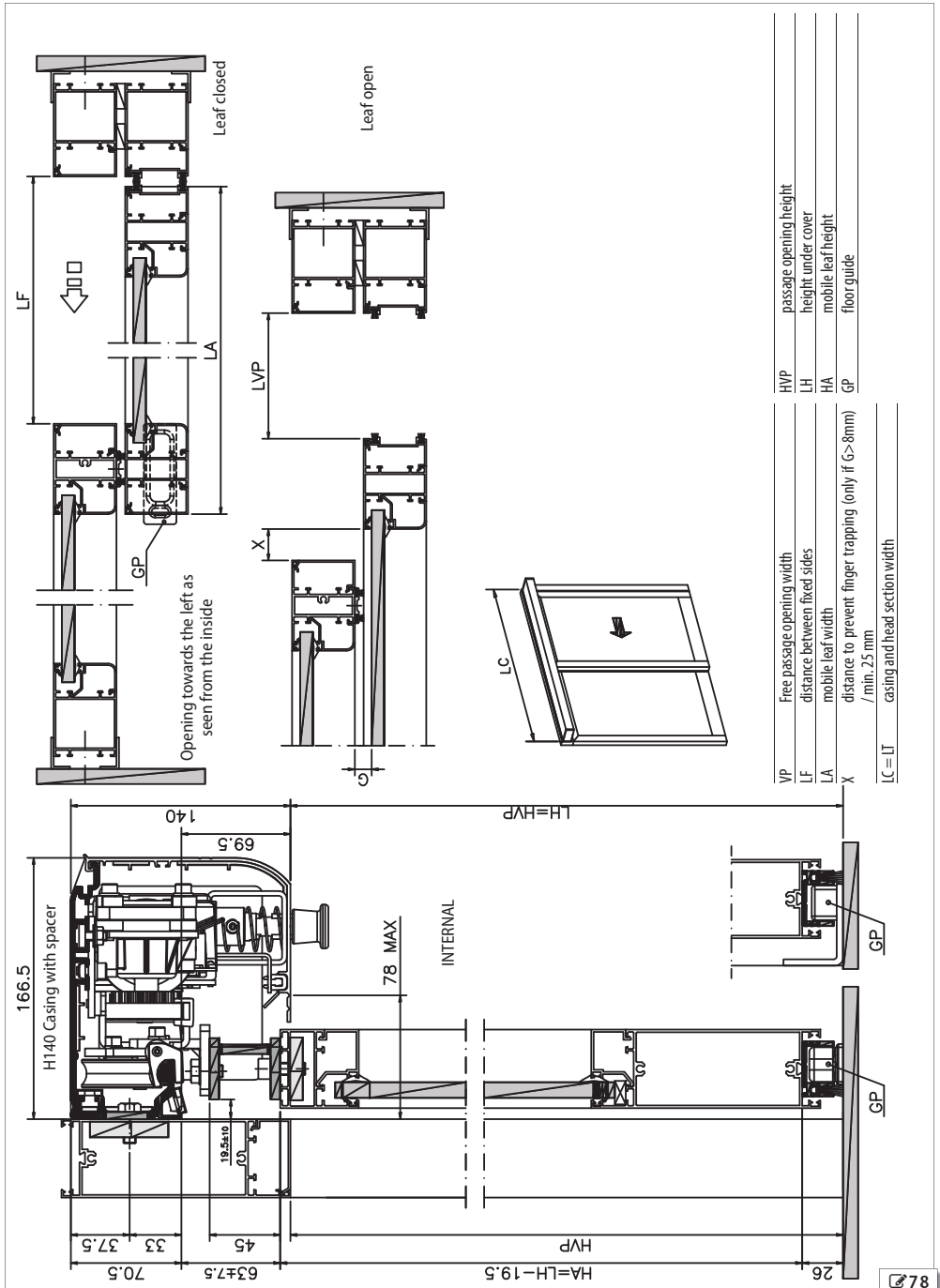
15.1 INSTALLATION DIAGRAMS

A1400 AIR H100 - H140

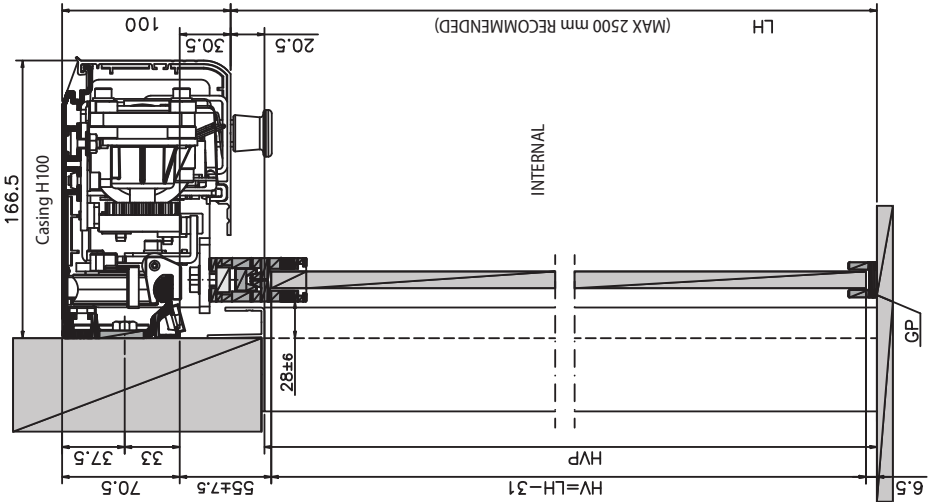
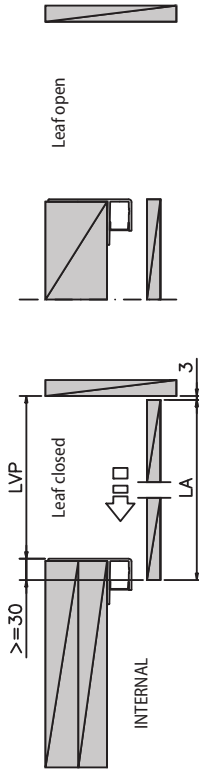
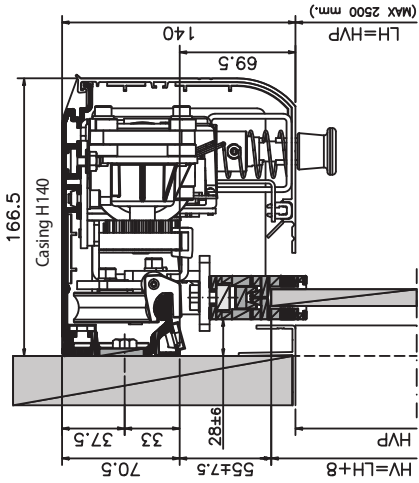


| | | | |
|----|--|---------|-------------------------------|
| VP | Free passage opening width | LC = LT | casing and head section width |
| LF | distance between fixed sides | HVP | passage opening height |
| LA | mobile leaf width | HA | mobile leaf height |
| X | distance to prevent finger trapping (only if G > 8mm) / min. 25 mm | GP | floor guide |

A1400 AIR WITH CARRIAGE LEAF SPACER



A1400 AIR H140 GLASS LEAF

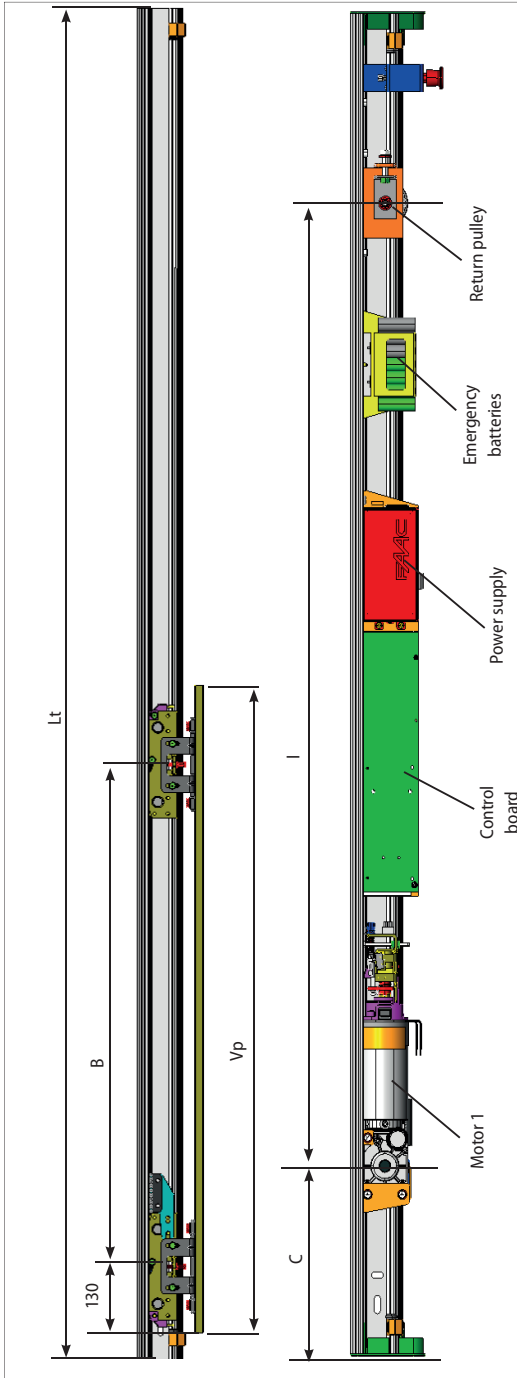


| | |
|-----|------------------------|
| HVP | passage opening height |
| LH | height under cover |
| HV | glass height |
| GP | floor guide |

| | |
|---------|--|
| VP | Free passage opening width |
| LF | distance between fixed sides |
| LA | mobile leaf width |
| X | distance to prevent finger trapping (only if G>8mm) / min. 25 mm |
| LC = LT | casing and head section width |

15.2 POSITION OF COMPONENTS ON A1400 AIR SUPPORT PROFILE

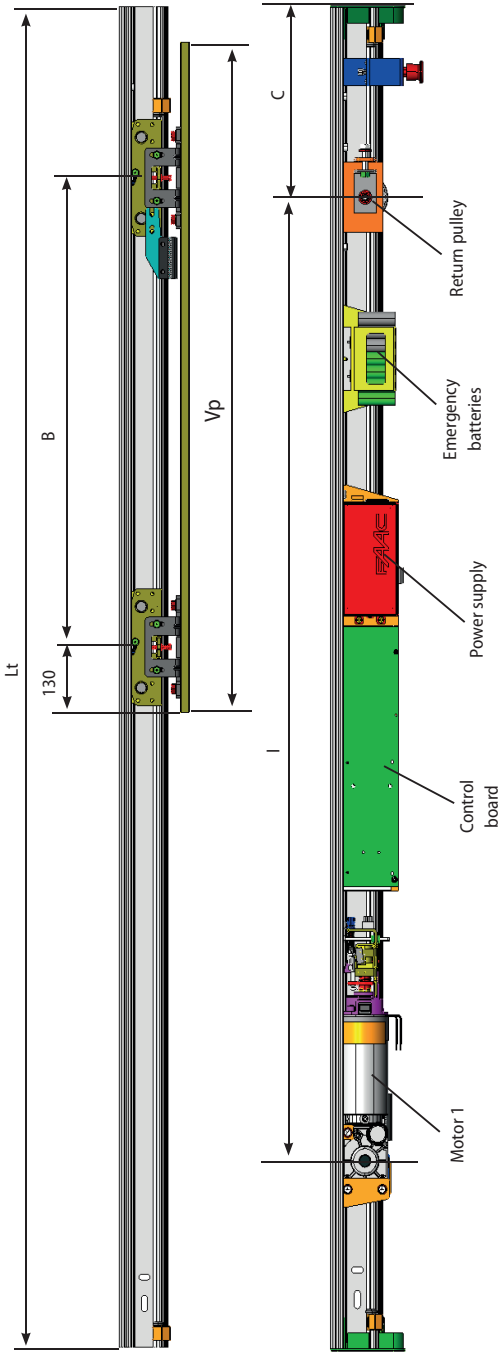
A1400 AIR RIGHT OPENING SINGLE LEAF



| Vp | Lt | B | I | C | D | Vp | Lt | B | I | C | D |
|------|------|------|------|-----|------|------|------|------|------|-----|------|
| 700 | 1500 | 520 | 1150 | 140 | 2470 | 1900 | 3900 | 1720 | 2230 | 140 | 4630 |
| 800 | 1700 | 620 | 1240 | 140 | 2650 | 2000 | 4100 | 1820 | 2320 | 140 | 4810 |
| 900 | 1900 | 720 | 1330 | 140 | 2830 | 2100 | 4300 | 1920 | 2410 | 140 | 4990 |
| 1000 | 2100 | 820 | 1420 | 140 | 3010 | 2200 | 4500 | 2020 | 2500 | 140 | 5170 |
| 1100 | 2300 | 920 | 1510 | 140 | 3190 | 2300 | 4700 | 2120 | 2590 | 140 | 5350 |
| 1200 | 2500 | 1020 | 1600 | 140 | 3370 | 2400 | 4900 | 2220 | 2680 | 140 | 5530 |
| 1300 | 2700 | 1120 | 1690 | 140 | 3550 | 2500 | 5100 | 2320 | 2770 | 140 | 5710 |
| 1400 | 2900 | 1220 | 1780 | 140 | 3730 | 2600 | 5300 | 2420 | 2860 | 140 | 5890 |
| 1500 | 3100 | 1320 | 1870 | 140 | 3910 | 2700 | 5500 | 2520 | 2950 | 140 | 6070 |
| 1600 | 3300 | 1420 | 1960 | 140 | 4090 | 2800 | 5700 | 2620 | 3040 | 140 | 6250 |
| 1700 | 3500 | 1520 | 2050 | 140 | 4270 | 2900 | 5900 | 2720 | 3130 | 140 | 6430 |
| 1800 | 3700 | 1620 | 2140 | 140 | 4450 | 3000 | 6100 | 2820 | 3220 | 140 | 6610 |

$Lt = Vp \times 2 + 100$

- B** = Carriage fixing distance on the sliding leaf
- C** = Motor position
- D** = Transmission belt length
- I** = Motor / transmission unit centre distance
- Lt** = Head section length
- Vp** = Free passage opening
- 100** = leaf overlap (mm)



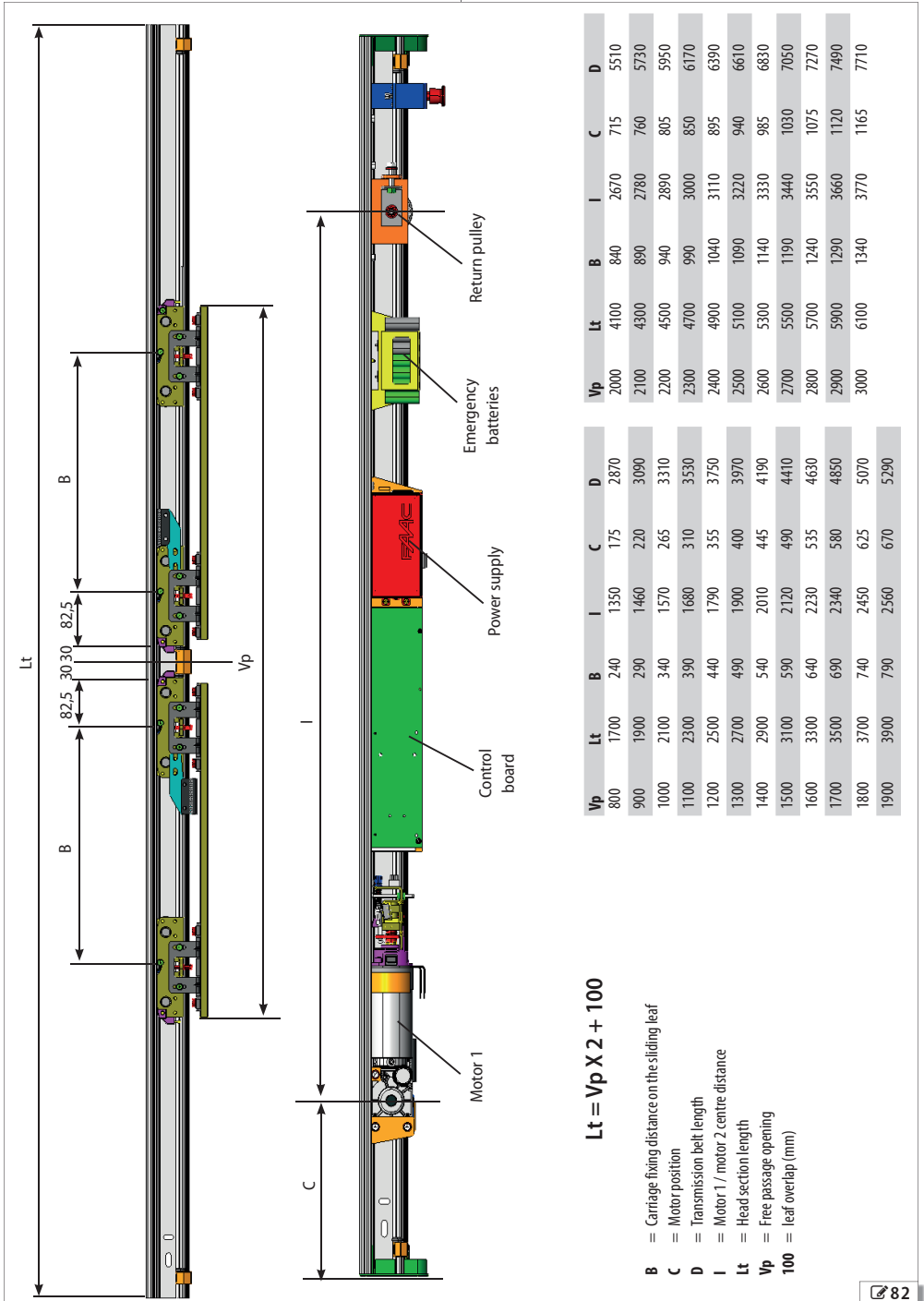
$$Lt = Vp \times 2 + 100$$

- B** = Carriage fixing distance on the sliding leaf
- C** = Motor position
- D** = Transmission belt length
- I** = Motor / transmission unit centre distance
- Lt** = Head section length
- Vp** = Free passage opening
- 100** = leaf overlap (mm)

| Vp | Lt | B | I | C | D |
|------|------|------|------|-----|------|
| 700 | 1500 | 520 | 1150 | 140 | 2470 |
| 800 | 1700 | 620 | 1240 | 140 | 2650 |
| 900 | 1900 | 720 | 1330 | 140 | 2830 |
| 1000 | 2100 | 820 | 1420 | 140 | 3010 |
| 1100 | 2300 | 920 | 1510 | 140 | 3190 |
| 1200 | 2500 | 1020 | 1600 | 140 | 3370 |
| 1300 | 2700 | 1120 | 1690 | 140 | 3550 |
| 1400 | 2900 | 1220 | 1780 | 140 | 3730 |
| 1500 | 3100 | 1320 | 1870 | 140 | 3910 |
| 1600 | 3300 | 1420 | 1960 | 140 | 4090 |
| 1700 | 3500 | 1520 | 2050 | 140 | 4270 |
| 1800 | 3700 | 1620 | 2140 | 140 | 4450 |

| Vp | Lt | B | I | C | D |
|------|------|------|------|-----|------|
| 1900 | 3900 | 1720 | 2230 | 140 | 4630 |
| 2000 | 4100 | 1820 | 2320 | 140 | 4810 |
| 2100 | 4300 | 1920 | 2410 | 140 | 4990 |
| 2200 | 4500 | 2020 | 2500 | 140 | 5170 |
| 2300 | 4700 | 2120 | 2590 | 140 | 5350 |
| 2400 | 4900 | 2220 | 2680 | 140 | 5530 |
| 2500 | 5100 | 2320 | 2770 | 140 | 5710 |
| 2600 | 5300 | 2420 | 2860 | 140 | 5890 |
| 2700 | 5500 | 2520 | 2950 | 140 | 6070 |
| 2800 | 5700 | 2620 | 3040 | 140 | 6250 |
| 2900 | 5900 | 2720 | 3130 | 140 | 6430 |
| 3000 | 6100 | 2820 | 3220 | 140 | 6610 |

A1400 AIR DOUBLE LEAF



$$L_t = V_p \times 2 + 100$$

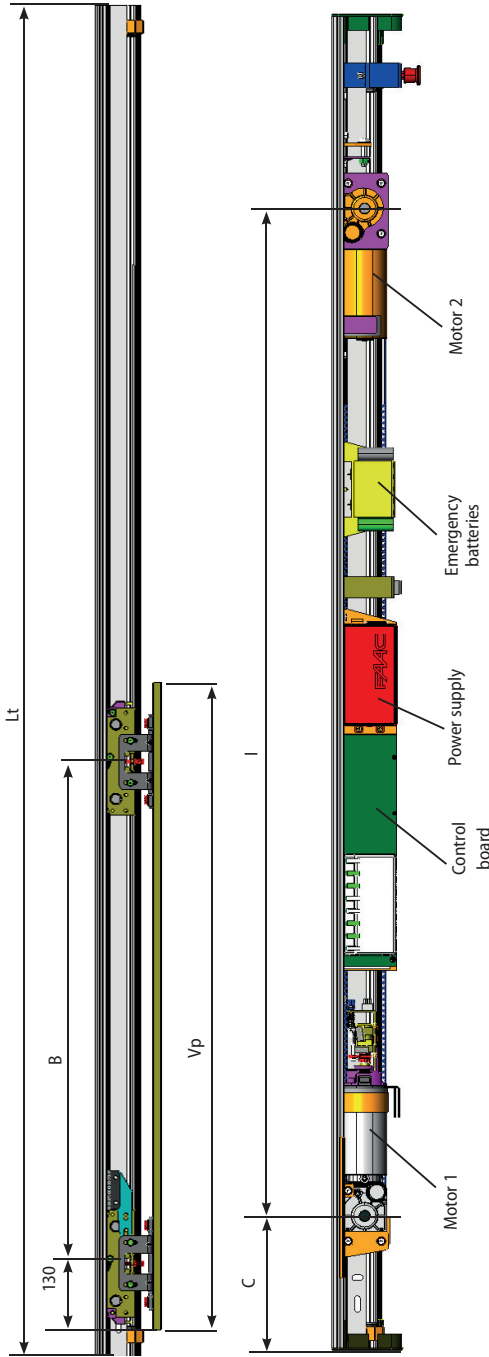
- B** = Carriage fixing distance on the sliding leaf
- C** = Motor position
- D** = Transmission belt length
- I** = Motor 1 / motor 2 centre distance
- Lt** = Head section length
- Vp** = Free passage opening
- 100** = leaf overlap (mm)

| Vp | Lt | B | I | C | D |
|------|------|-----|------|-----|------|
| 800 | 1700 | 240 | 1350 | 175 | 2870 |
| 900 | 1900 | 290 | 1460 | 220 | 3090 |
| 1000 | 2100 | 340 | 1570 | 265 | 3310 |
| 1100 | 2300 | 390 | 1680 | 310 | 3530 |
| 1200 | 2500 | 440 | 1790 | 355 | 3750 |
| 1300 | 2700 | 490 | 1900 | 400 | 3970 |
| 1400 | 2900 | 540 | 2010 | 445 | 4190 |
| 1500 | 3100 | 590 | 2120 | 490 | 4410 |
| 1600 | 3300 | 640 | 2230 | 535 | 4630 |
| 1700 | 3500 | 690 | 2340 | 580 | 4850 |
| 1800 | 3700 | 740 | 2450 | 625 | 5070 |
| 1900 | 3900 | 790 | 2560 | 670 | 5290 |

| Vp | Lt | B | I | C | D |
|------|------|------|------|------|------|
| 2000 | 4100 | 840 | 2670 | 715 | 5510 |
| 2100 | 4300 | 890 | 2780 | 760 | 5730 |
| 2200 | 4500 | 940 | 2890 | 805 | 5950 |
| 2300 | 4700 | 990 | 3000 | 850 | 6170 |
| 2400 | 4900 | 1040 | 3110 | 895 | 6390 |
| 2500 | 5100 | 1090 | 3220 | 940 | 6610 |
| 2600 | 5300 | 1140 | 3330 | 985 | 6830 |
| 2700 | 5500 | 1190 | 3440 | 1030 | 7050 |
| 2800 | 5700 | 1240 | 3550 | 1075 | 7270 |
| 2900 | 5900 | 1290 | 3660 | 1120 | 7490 |
| 3000 | 6100 | 1340 | 3770 | 1165 | 7710 |

15.3 POSITION OF COMPONENTS ON A1400 AIR DM SUPPORT PROFILE

A1400 AIR DM RIGHT OPENING SINGLE LEAF

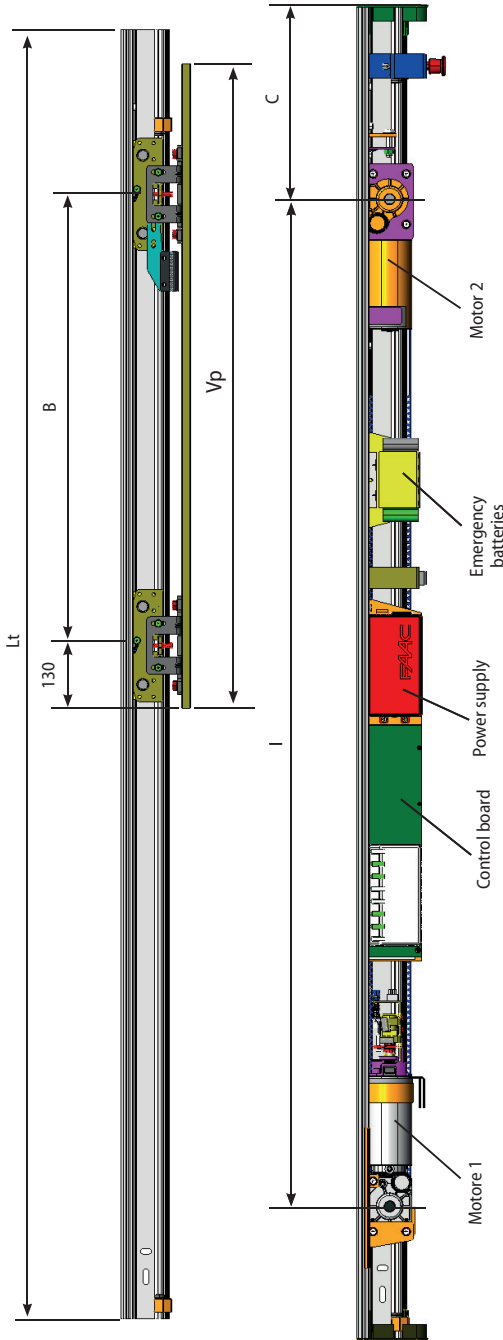


| Vp | Lt | B | I | C | D | Vp | Lt | B | I | C | D |
|------|------|------|------|-----|------|------|------|------|------|-----|------|
| 800 | 1700 | 620 | 1300 | 140 | 2770 | 2000 | 4100 | 1820 | 2320 | 140 | 4810 |
| 900 | 1900 | 720 | 1385 | 140 | 2940 | 2100 | 4300 | 1920 | 2405 | 140 | 4980 |
| 1000 | 2100 | 820 | 1470 | 140 | 3110 | 2200 | 4500 | 2020 | 2490 | 140 | 5150 |
| 1100 | 2300 | 920 | 1555 | 140 | 3280 | 2300 | 4700 | 2120 | 2575 | 140 | 5320 |
| 1200 | 2500 | 1020 | 1640 | 140 | 3450 | 2400 | 4900 | 2220 | 2660 | 140 | 5490 |
| 1300 | 2700 | 1120 | 1725 | 140 | 3620 | 2500 | 5100 | 2320 | 2745 | 140 | 5660 |
| 1400 | 2900 | 1220 | 1810 | 140 | 3790 | 2600 | 5300 | 2420 | 2830 | 140 | 5830 |
| 1500 | 3100 | 1320 | 1895 | 140 | 3960 | 2700 | 5500 | 2520 | 2915 | 140 | 6000 |
| 1600 | 3300 | 1420 | 1980 | 140 | 4130 | 2800 | 5700 | 2620 | 3000 | 140 | 6170 |
| 1700 | 3500 | 1520 | 2065 | 140 | 4300 | 2900 | 5900 | 2720 | 3085 | 140 | 6340 |
| 1800 | 3700 | 1620 | 2150 | 140 | 4470 | 3000 | 6100 | 2820 | 3170 | 140 | 6510 |
| 1900 | 3900 | 1720 | 2235 | 140 | 4640 | | | | | | |

Lt = Vp X 2 + 100

- B** = Carriage fixing distance on the sliding leaf
- C** = Motor position
- D** = Transmission belt length
- I** = Motor / transmission unit centre distance
- Lt** = Head section length
- Vp** = Free passage opening
- 100** = leaf overlap (mm)

A1400 AIR DM LEFT OPENING SINGLE LEAF



$$Lt = Vp \times 2 + 100$$

B = Carriage fixing distance on the sliding leaf

C = Motor position

D = Transmission belt length

I = Motor / transmission unit centre distance

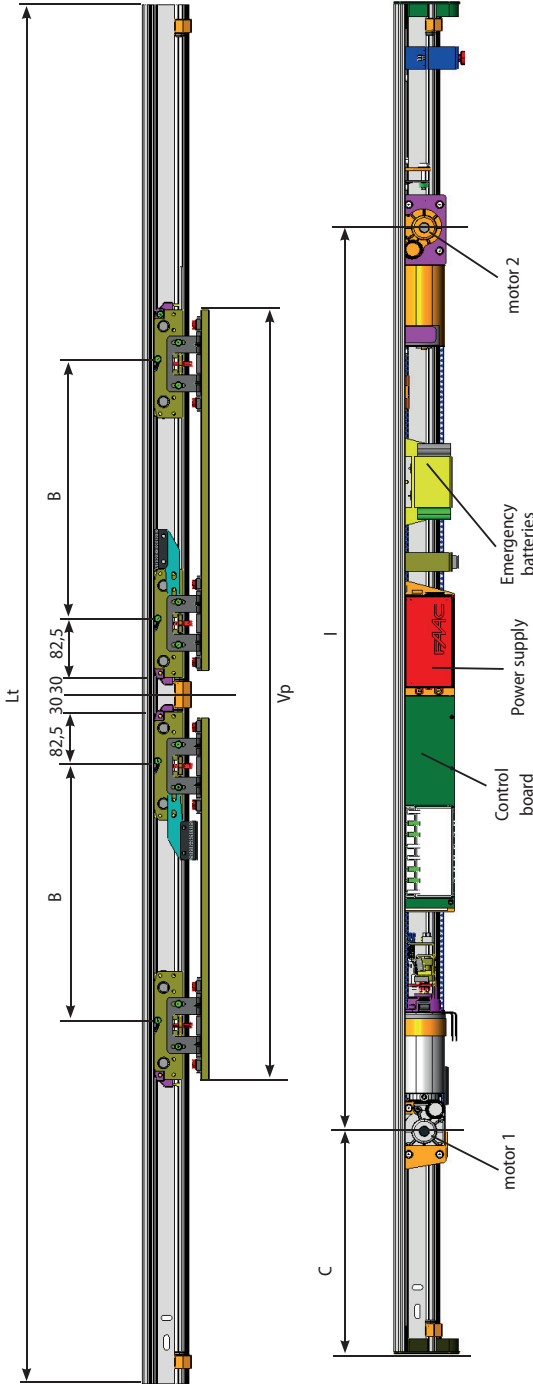
Lt = Head section length

Vp = Free passage opening

100 = leaf overlap (mm)

| Vp | Lt | B | I | C | D |
|------|------|------|------|-----|------|
| 800 | 1700 | 545 | 1300 | 250 | 2770 |
| 900 | 1900 | 645 | 1385 | 250 | 2940 |
| 1000 | 2100 | 745 | 1470 | 250 | 3110 |
| 1100 | 2300 | 845 | 1555 | 250 | 3280 |
| 1200 | 2500 | 945 | 1640 | 250 | 3450 |
| 1300 | 2700 | 1045 | 1725 | 250 | 3620 |
| 1400 | 2900 | 1145 | 1810 | 250 | 3790 |
| 1500 | 3100 | 1245 | 1895 | 250 | 3960 |
| 1600 | 3300 | 1345 | 1980 | 250 | 4130 |
| 1700 | 3500 | 1445 | 2065 | 250 | 4300 |
| 1800 | 3700 | 1545 | 2150 | 250 | 4470 |
| 1900 | 3900 | 1645 | 2235 | 250 | 4640 |

| Vp | Lt | B | I | C | D |
|------|------|------|------|-----|------|
| 2000 | 4100 | 1745 | 2320 | 250 | 4810 |
| 2100 | 4300 | 1845 | 2405 | 250 | 4980 |
| 2200 | 4500 | 1945 | 2490 | 250 | 5150 |
| 2300 | 4700 | 2045 | 2575 | 250 | 5320 |
| 2400 | 4900 | 2145 | 2660 | 250 | 5490 |
| 2500 | 5100 | 2245 | 2745 | 250 | 5660 |
| 2600 | 5300 | 2345 | 2830 | 250 | 5830 |
| 2700 | 5500 | 2445 | 2915 | 250 | 6000 |
| 2800 | 5700 | 2545 | 3000 | 250 | 6170 |
| 2900 | 5900 | 2645 | 3085 | 250 | 6340 |
| 3000 | 6100 | 2745 | 3170 | 250 | 6510 |



Lt = Vp X 2 + 100

- B** = Carriage fixing distance on the sliding leaf
- C** = Motor position
- D** = Transmission belt length
- I** = Motor 1 / motor 2 centre distance
- Lt** = Head section length
- Vp** = Free passage opening
- 100** = leaf overlap (mm)

| Vp | Lt | B | I | C | D |
|------|------|------|------|------|------|
| 2100 | 4300 | 910 | 2650 | 820 | 5470 |
| 2200 | 4500 | 960 | 2750 | 870 | 5670 |
| 2300 | 4700 | 1010 | 2850 | 920 | 5870 |
| 2400 | 4900 | 1060 | 2950 | 970 | 6070 |
| 2500 | 5100 | 1110 | 3050 | 1020 | 6270 |
| 2600 | 5300 | 1160 | 3150 | 1070 | 6470 |
| 2700 | 5500 | 1210 | 3250 | 1120 | 6670 |
| 2800 | 5700 | 1260 | 3350 | 1170 | 6870 |
| 2900 | 5900 | 1310 | 3450 | 1220 | 7070 |
| 3000 | 6100 | 1360 | 3550 | 1270 | 7270 |

| Vp | Lt | B | I | C | D |
|------|------|-----|------|-----|------|
| 900 | 1900 | 310 | 1450 | 220 | 3070 |
| 1000 | 2100 | 360 | 1550 | 270 | 3270 |
| 1100 | 2300 | 410 | 1650 | 320 | 3470 |
| 1200 | 2500 | 460 | 1750 | 370 | 3670 |
| 1300 | 2700 | 510 | 1850 | 420 | 3870 |
| 1400 | 2900 | 560 | 1950 | 470 | 4070 |
| 1500 | 3100 | 610 | 2050 | 520 | 4270 |
| 1600 | 3300 | 660 | 2150 | 570 | 4470 |
| 1700 | 3500 | 710 | 2250 | 620 | 4670 |
| 1800 | 3700 | 760 | 2350 | 670 | 4870 |
| 1900 | 3900 | 810 | 2450 | 720 | 5070 |
| 2000 | 4100 | 860 | 2550 | 770 | 5270 |

USER'S GUIDE A1400 AIR

SAFETY RECOMMENDATIONS

The A1400 AIR automation, if correctly installed, maintained and used, guarantees a high level of safety.

GENERAL SAFETY RECOMMENDATIONS

The operator in charge of using the automation is responsible for running the system and must:



carefully read the instructions before using the product and store them for future use

comply with all Operating instructions and Safety recommendations
store the instructions of the products installed

prevent the control devices from being used by persons not expressly authorised and instructed

prevent access to the control devices to persons under age or with reduced psycho-physical abilities, unless under supervision by an adult responsible for their safety

not use the system in case of malfunctioning. If the system malfunctions, the operator must not attempt any kind of repair or take any direct action. He/she must request intervention by the installer/maintenance technician.

make sure the system's maintenance is carried out according to the instructions provided in this manual.

must be in good psycho-physical conditions, aware of and responsible about the hazards that may be engendered when using a machine.

the required level of ambient lighting must be equal to at least 200 lux
store the system Register filled in at the end of every maintenance operation by the installer/maintenance technician

Routine and planned maintenance



In order to keep the system operating safely and efficiently and to reduce the number of malfunctions and breakdowns, ROUTINE MAINTENANCE and the PERIODIC REPLACEMENT of parts must be carried out as indicated in the A1400 AIR manual.

All maintenance operations must exclusively be performed by technical-professional personnel.

Only the installer/maintenance technician is authorised to open the casing to access the automation housing.

ROUTINE MAINTENANCE must be performed every 6 months.

Frequency of REPLACEMENTS is indicated based on number of operation cycles for components subject to wear; in years for components subject to deterioration.

USE

The FAAC series A1400 AIR systems are designed to automatically operate, manage and control linear horizontal motion one- or two-leaf sliding doors.

The A1400 AIR series automations are designed to automate entry doors that are used exclusively for pedestrian traffic.

They are compliant with standard EN 16005:2012.

They are suitable for indoor installation, for applications meeting the features detailed in the instruction manual.



No other use outside the ones set out above is allowed by the manufacturer.

FAAC declines all liability deriving from misuse or uses other than that for which the automation is intended.

Unauthorised use

- use the automation for uses other than THE INTENDED USE;
- use the automation with mobile and fixed guards tampered with or removed.

WARNINGS DURING NORMAL OPERATION

The following conditions can occur during normal operation of the door:



When the A1400 AIR door changes from NIGHT-TIME or MANUAL mode to TWO-DIRECTION AUTOMATIC mode a system test is carried out immediately.

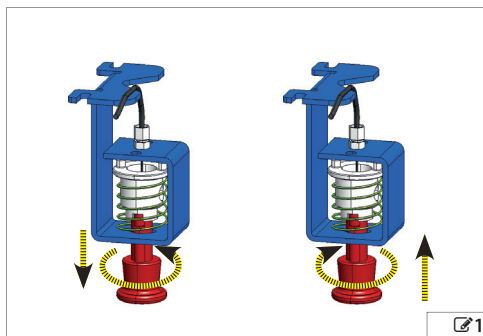
MANUAL OPERATION

Release manoeuvre

If it is necessary to manually actuate the internal release to manually open the door, proceed as follows:

To open the door, pull the red knob downwards and turn it anti-clockwise until it locks on the bracket Fig. 1.

To close the door, pull the red knob downwards to release it and turn it clockwise until it comes into contact with the bracket Fig. 1.





USER'S GUIDE SDK EVO

15.4 SELECTION MENU

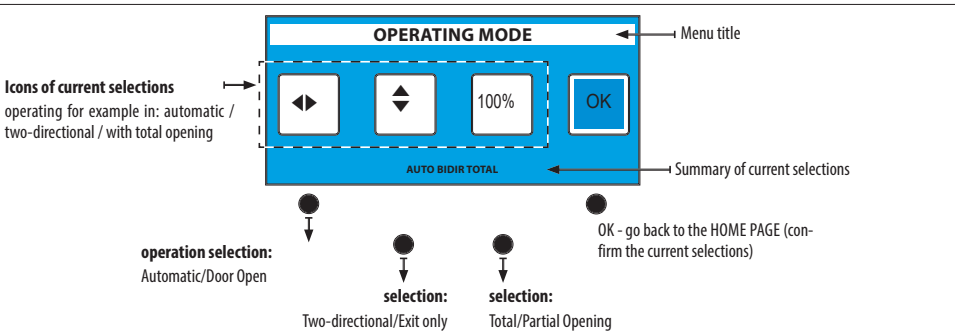
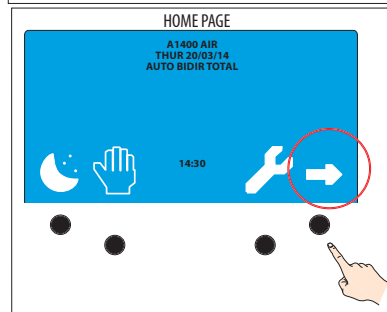
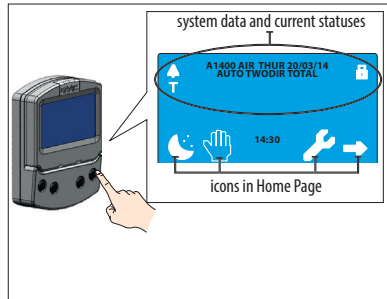
- To access the operating mode selection menu, press the corresponding button on the HOME PAGE .
- With the selection buttons you can set:
 - the Automatic or Door open operation
 - Two-directional or Exit only mode
 - Total or Partial Opening option
- To go back to the HOME PAGE use the OK button (the selections displayed are confirmed).

| | | |
|---|-----------------|-----------------|
| Automatic or Door open operation Automatic = opening via detector Open door = closure is inhibited | Automatic | Door open |
| | | |
| Direction of travel Two-directional = the detectors are enabled for entry and exit Exit only = the detector is only enabled for exit Entry only = the detector is only enabled for exit | Two-directional | Exit only |
| | | |
| | | Entry only |
| | | |
| Opening percentage 100% = Total opening % = Partial opening (percentage that can be modified by the program) | Total opening | Partial opening |
| | | |

example - automatic operation, only for exit, with partial Opening:



example - door open with total opening:



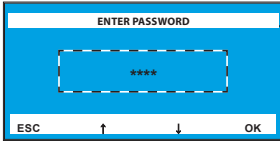
The 4 digit **PASSWORD** has to be entered in order to use some of the functions.

- select the first digit using the $\uparrow\downarrow$ buttons
- confirm via the OK button and it moves on to the next digit
- once the 4 digits have been entered, the password is recognised by the device as **OPERATOR** or **INSTALLER**.



The factory-set password is: 0000





exit and go back to the HOME PAGE
 select figure
 confirm the figure

- In case of unrecognised password:
- the command is not executed
- the display shows "incorrect password"
- press OK to go back to the home page.



HOME PAGE

- name of the door
- day and date
- operating mode
- time

timer active
 current indications
 SDK EVO locked

A1400 AIR
 THUR 20/03/14
 AUTO BIDIR TOTAL

14:30

set NIGHT-TIME mode
 set MANUAL mode
 switch to the FUNCTIONS menu
 go to the SELECTION menu

PASSWORD

0000 ← Factory Password

ESC OK

Functions accessible with PASSWORD

| OPERATOR | ✓ | ✓ | ✓ |
|-----------------|---|---|---|
| USER | ✓ | | ✓ |

* Some functions are reserved to the installer

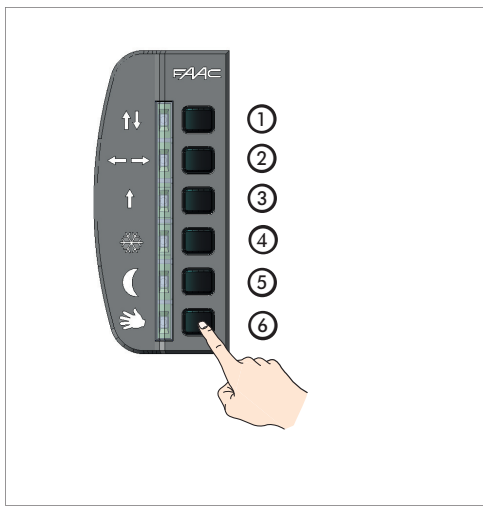


USER'S GUIDE LK EVO

15.6 SELECTION MENU

- To access the operating mode selection menu, press the corresponding function button.
- The following functions may be set with the selection buttons:
 - TOTAL TWO-DIRECTION AUTOMATIC
 - DOOR OPEN
 - AUTOMATIC TOTAL ONE-DIRECTION
 - AUTOMATIC PARTIAL TWO-DIRECTION AUTOMATIC
 - NIGHT
 - MANUAL
- The LED switches on to identify the active function.

| | | |
|---|----|-----------------------------------|
| ① | ↑↓ | TOTAL TWO-DIRECTION AUTOMATIC |
| ② | ←→ | DOOR OPEN |
| ③ | ↑ | AUTOMATIC TOTAL ONE-DIRECTIONAL |
| ④ | ☸ | AUTOMATIC PARTIAL TWO-DIRECTIONAL |
| ⑤ | ☾ | NIGHT |
| ⑥ | ✋ | MANUAL |



- To switch to another function press the key corresponding to the new function.
- If there is an alert, to display it 2 keys must be pressed simultaneously as indicated in the table:

| | | |
|------------------|--|---------------------|
| LOCK / UNLOCK | | ② + ⑤ 5 sec. |
| RESET | | ③ + ④ |
| WARNINGS | | ① + ② continuous |
| FIRMWARE VERSION | | ⑤ + ⑥ continuous |

- The ALARMS are displayed with a code of flashing LEDs alternating with the current operating mode. For the type of ALARM see 25 in the A1400 AIR manual.







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